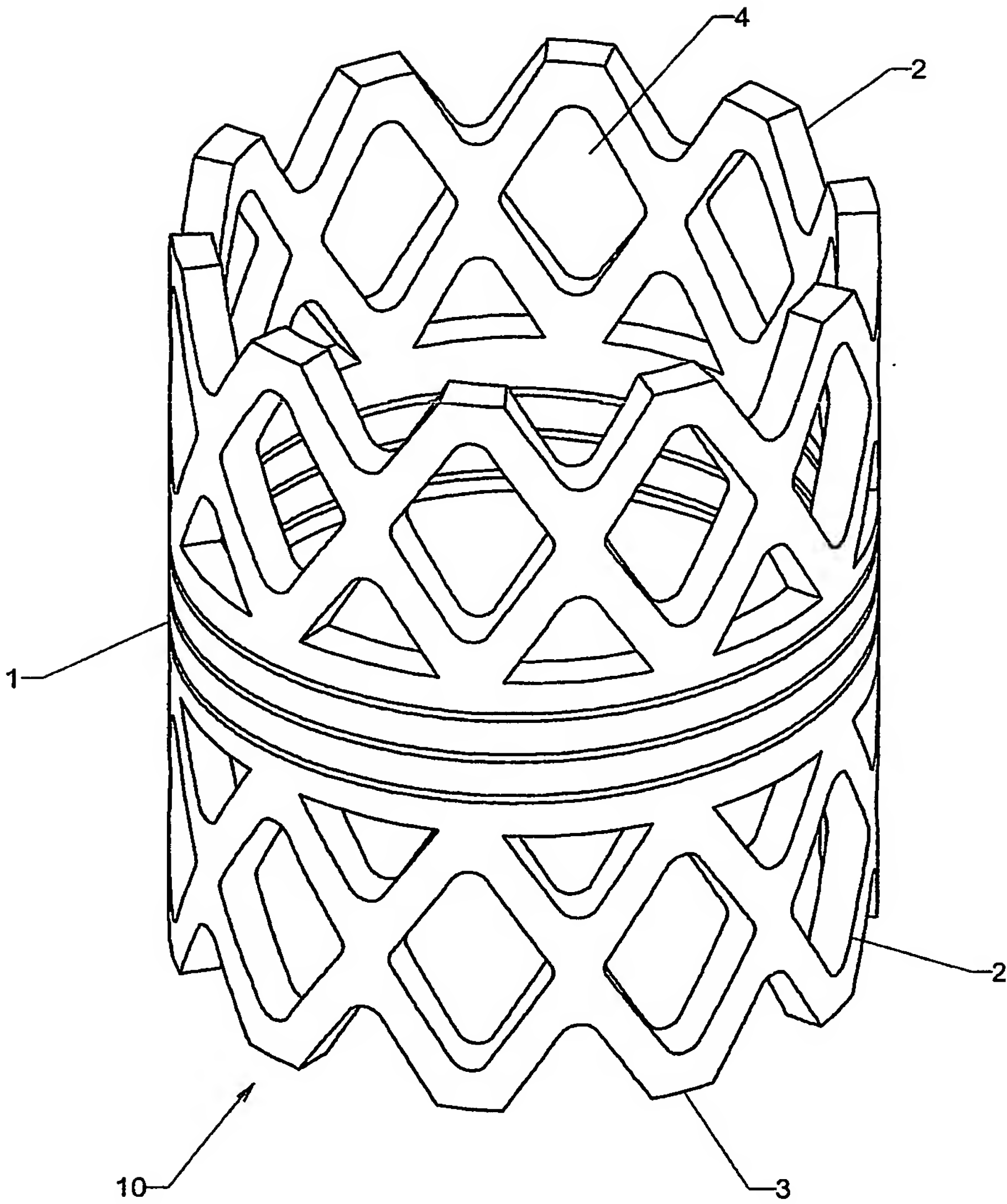
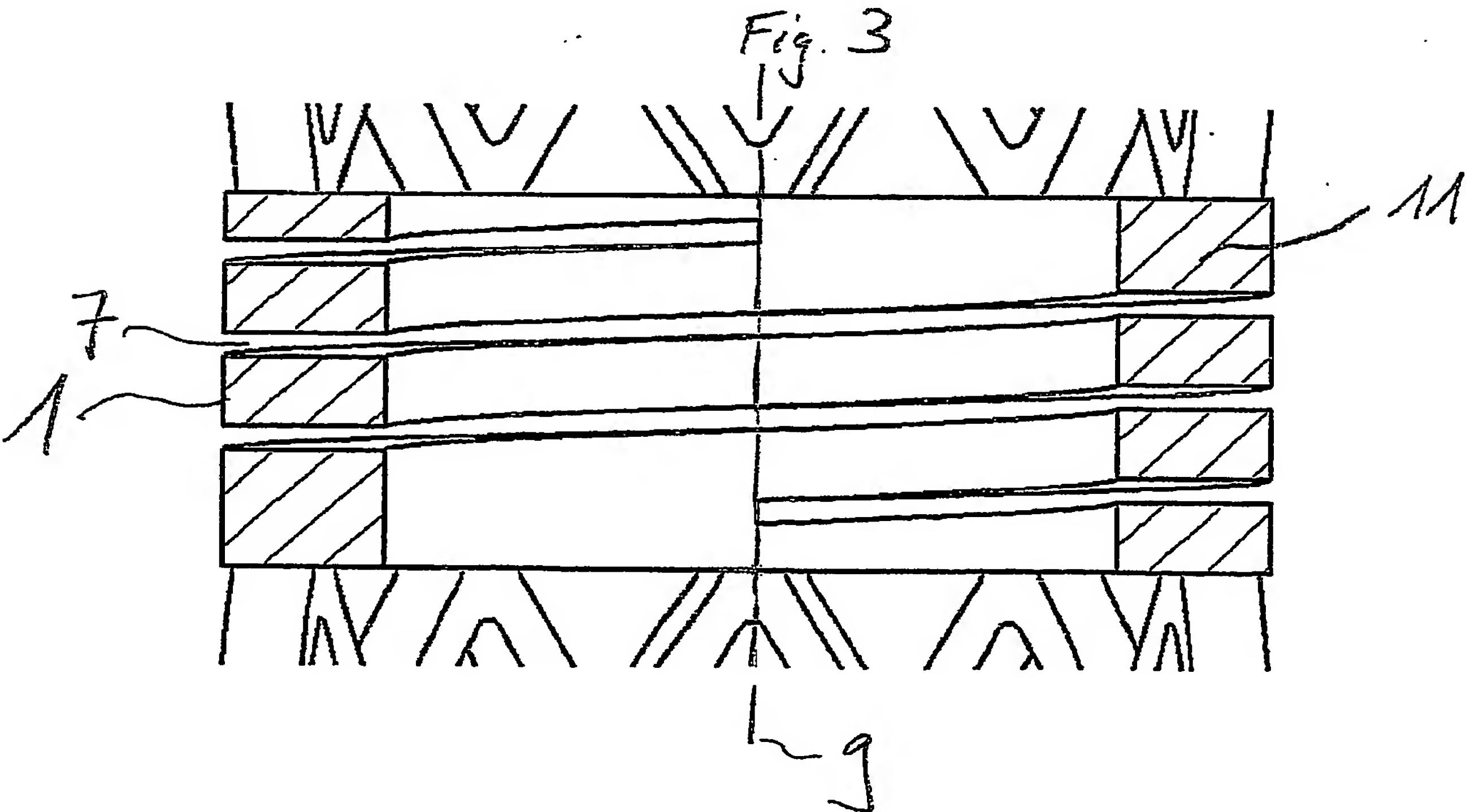
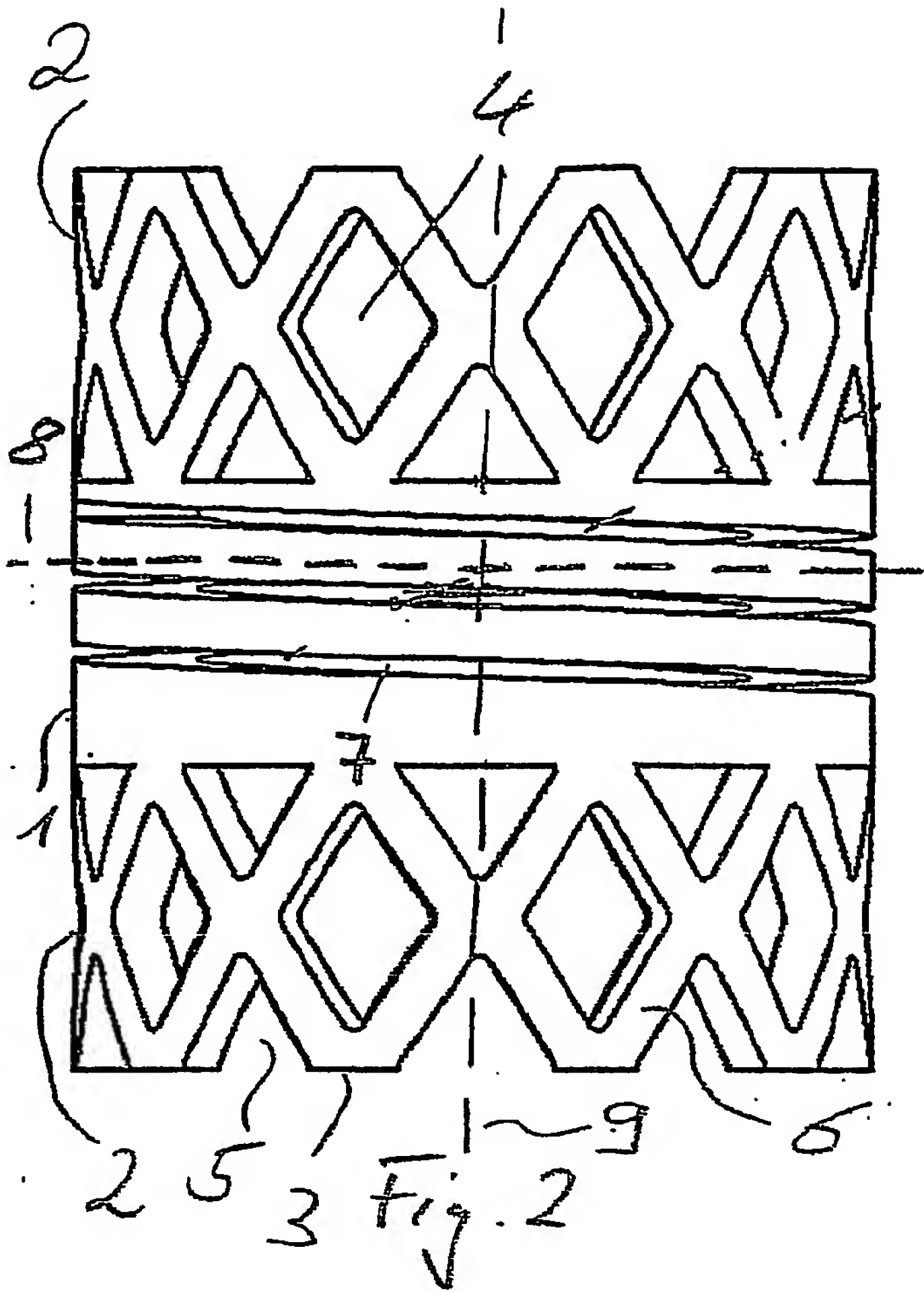


Fig. 1





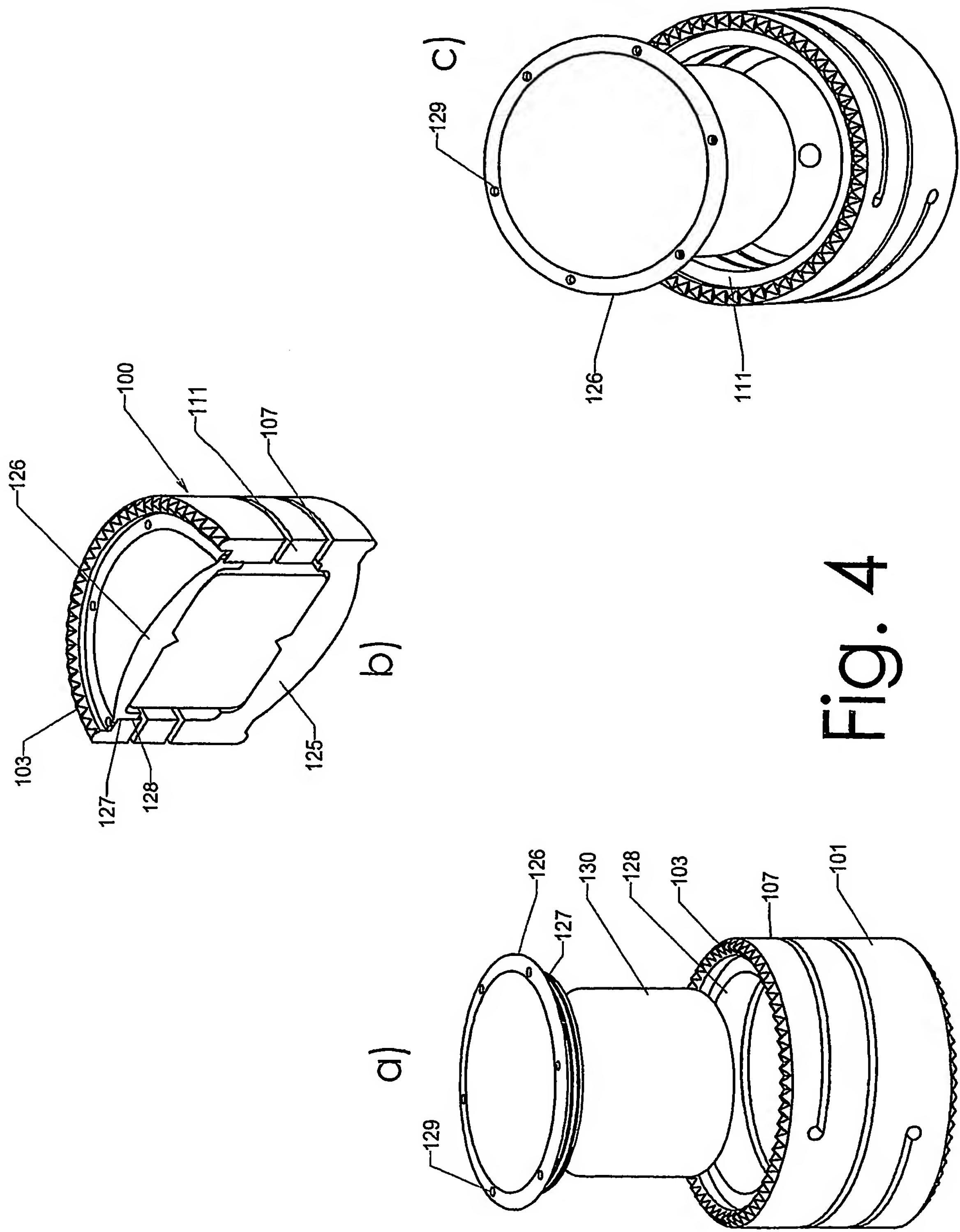


Fig. 4

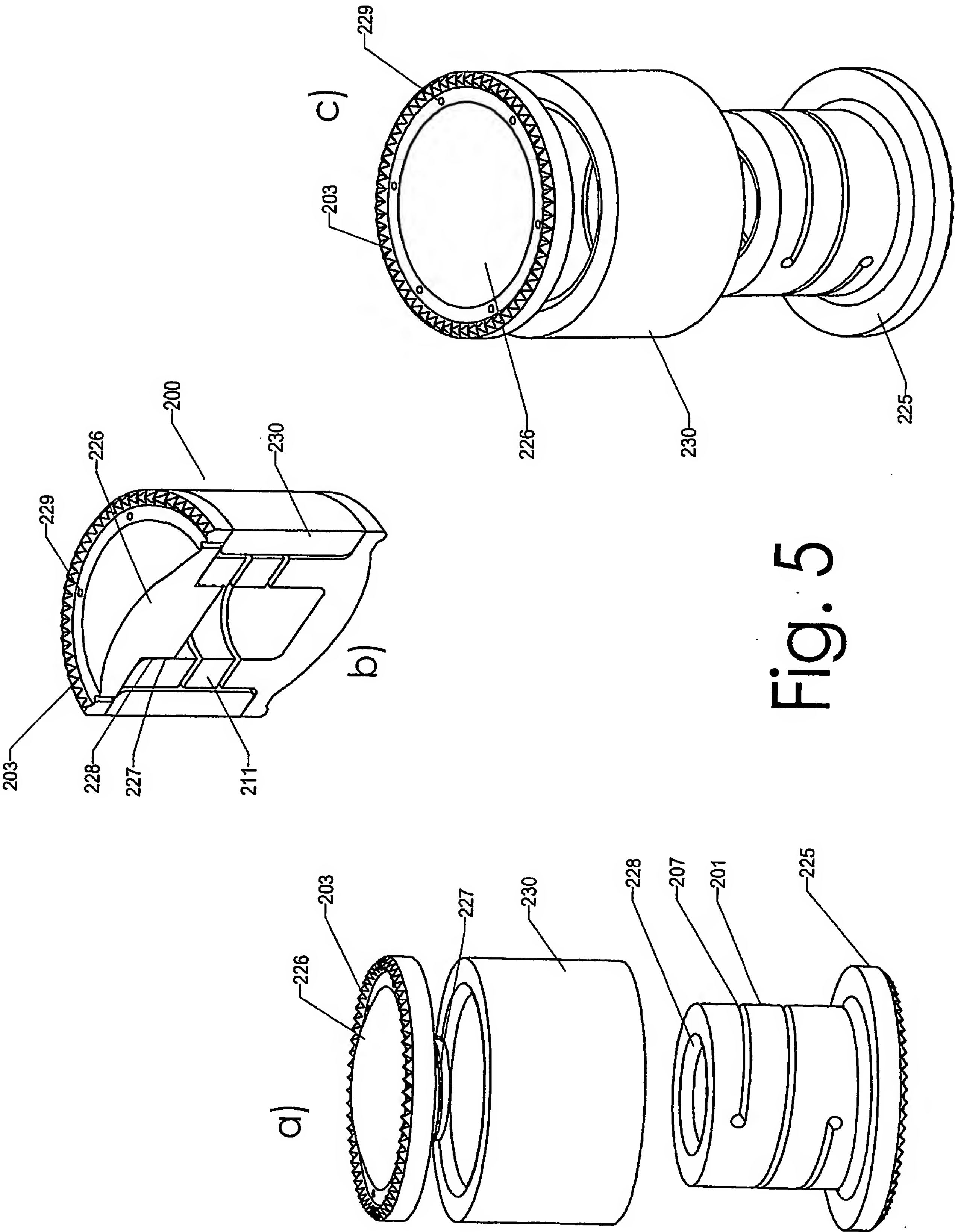
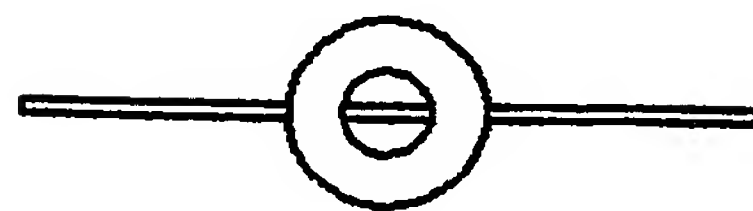
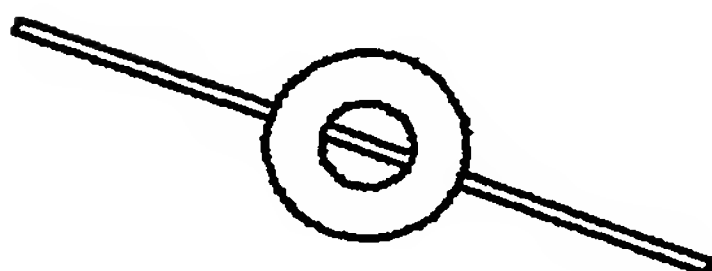
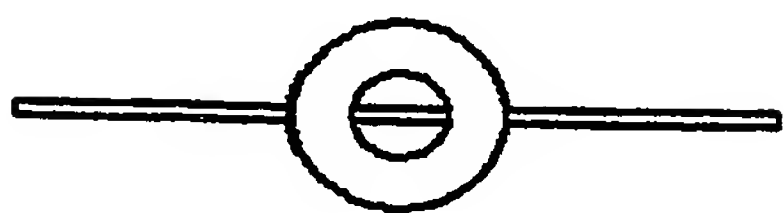


Fig. 5

1. Startloch
-> 2seitig = 2gängig

fast 1/2 Gang fertig
-> 2seitig = 2gängig

fertig gemacht
-> 2seitig = 2gängig



Drehung von Bauteil

Vorschub
= Steigung

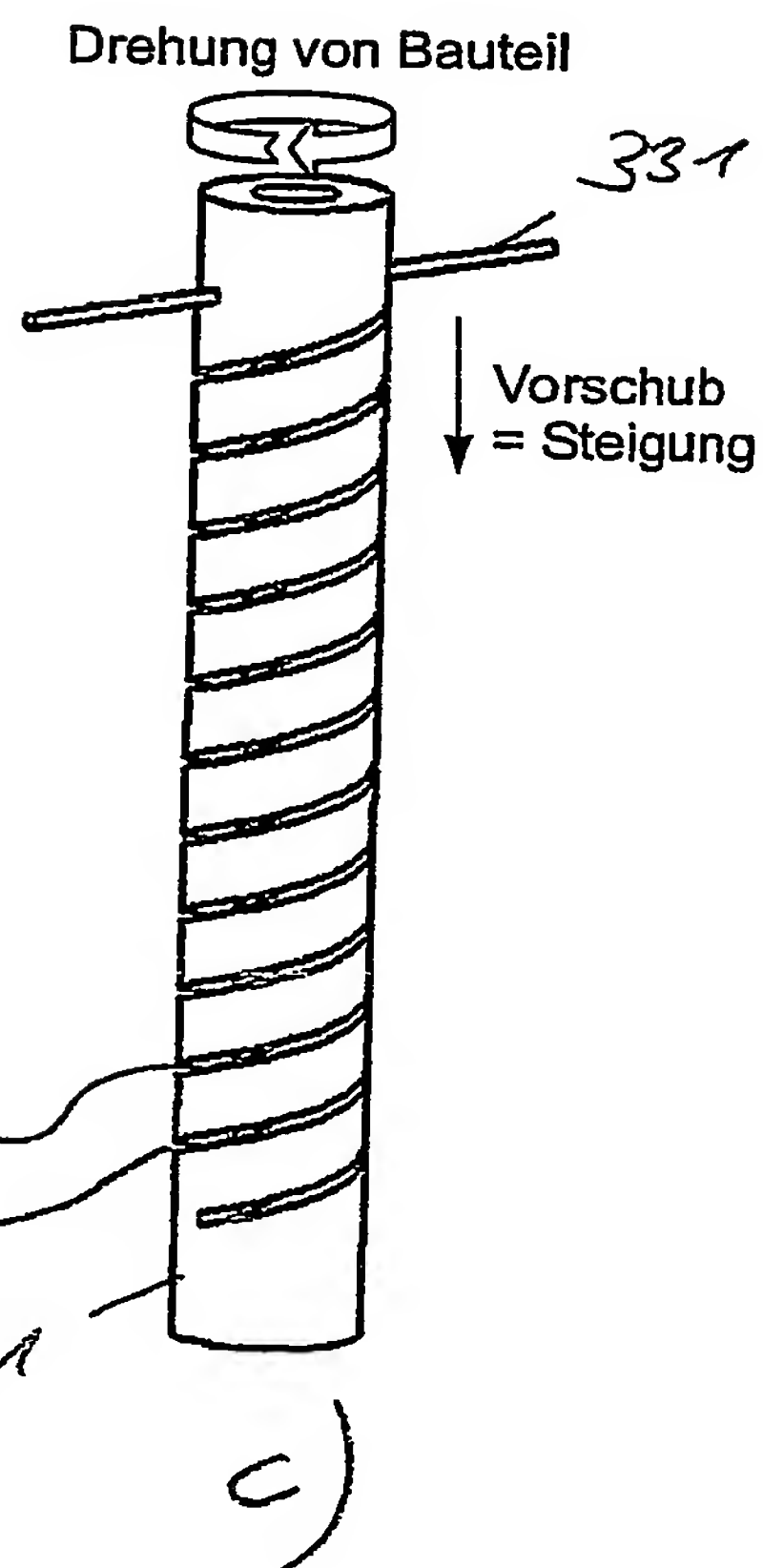
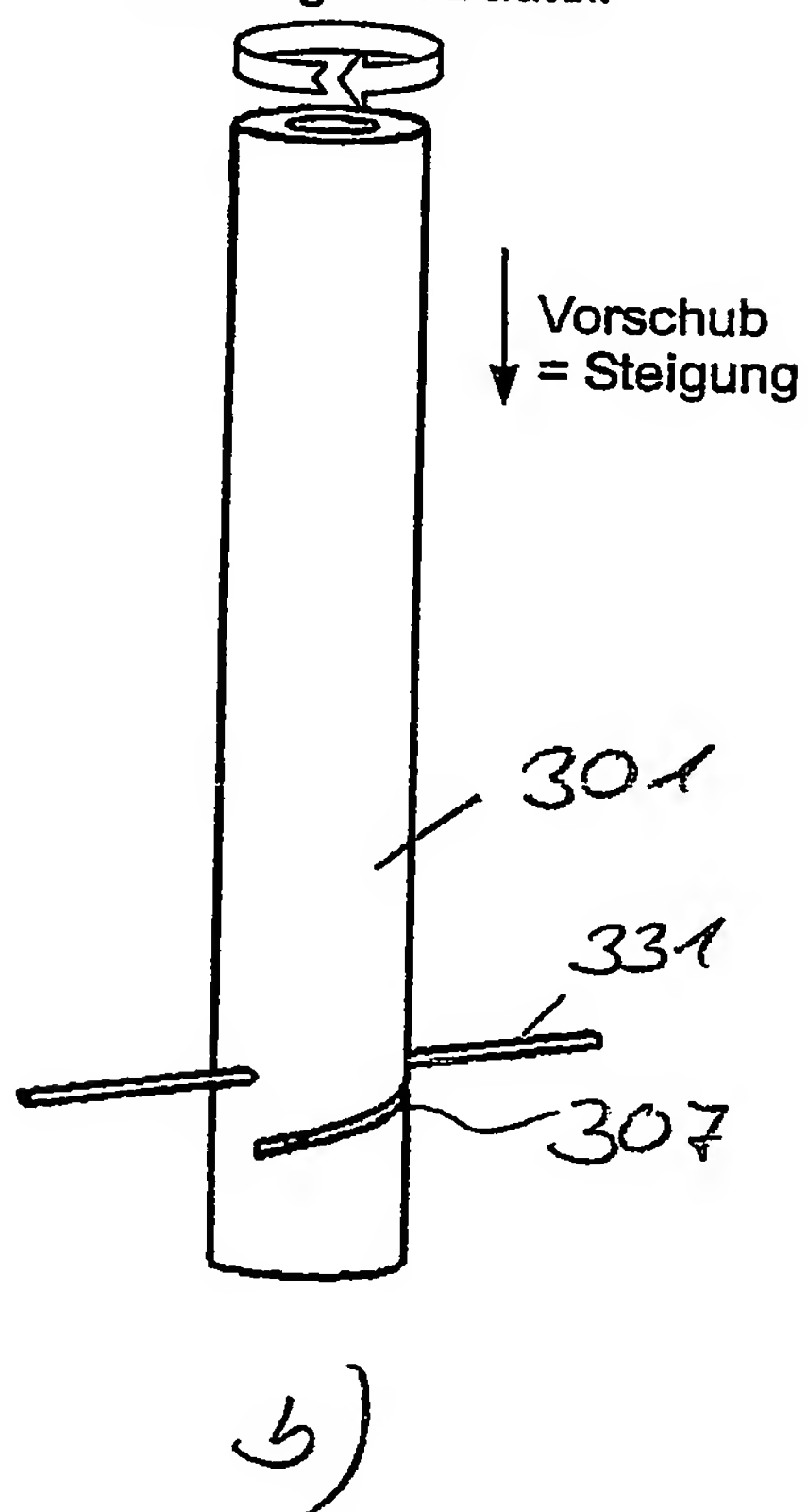
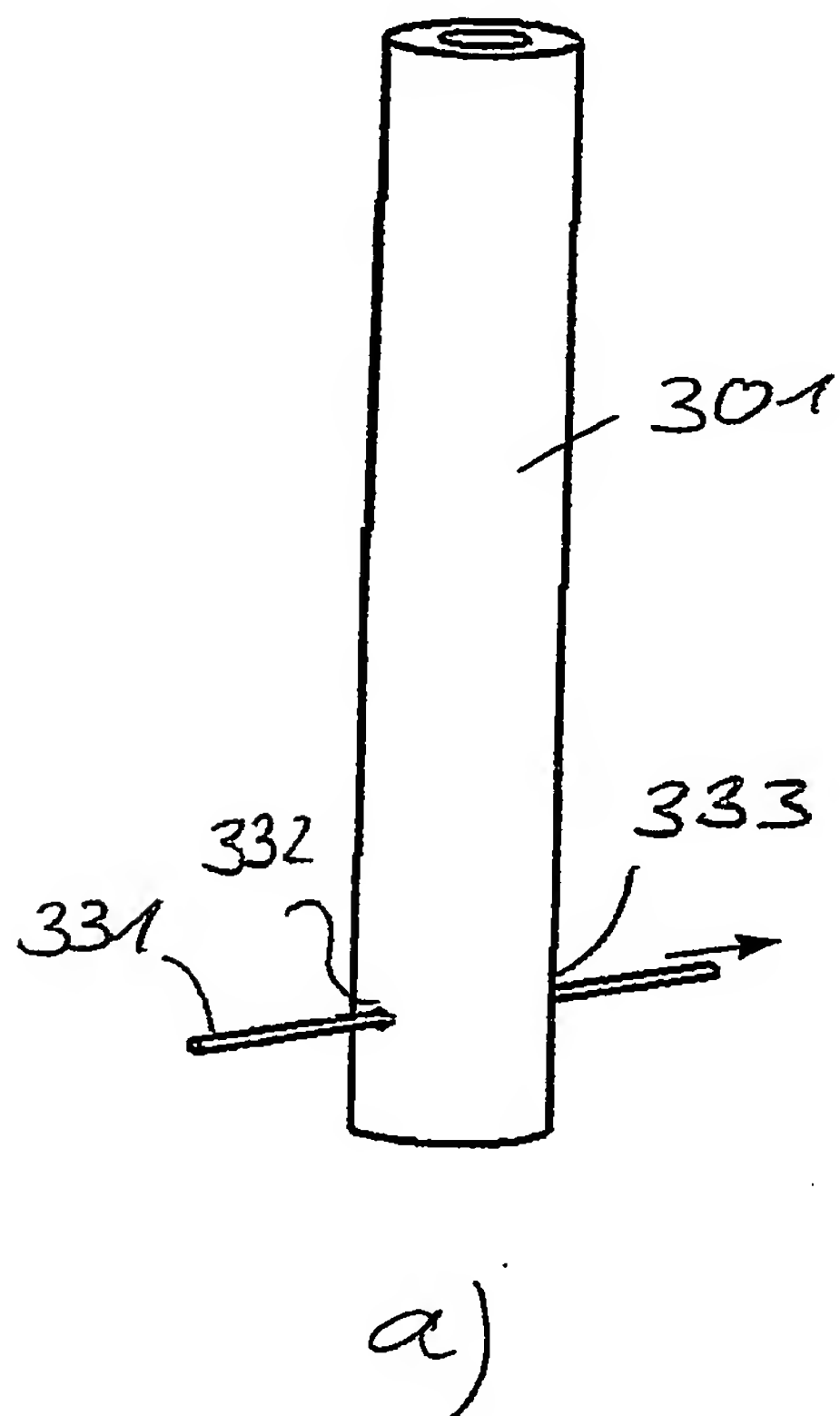


Fig. 6

Fig. 8

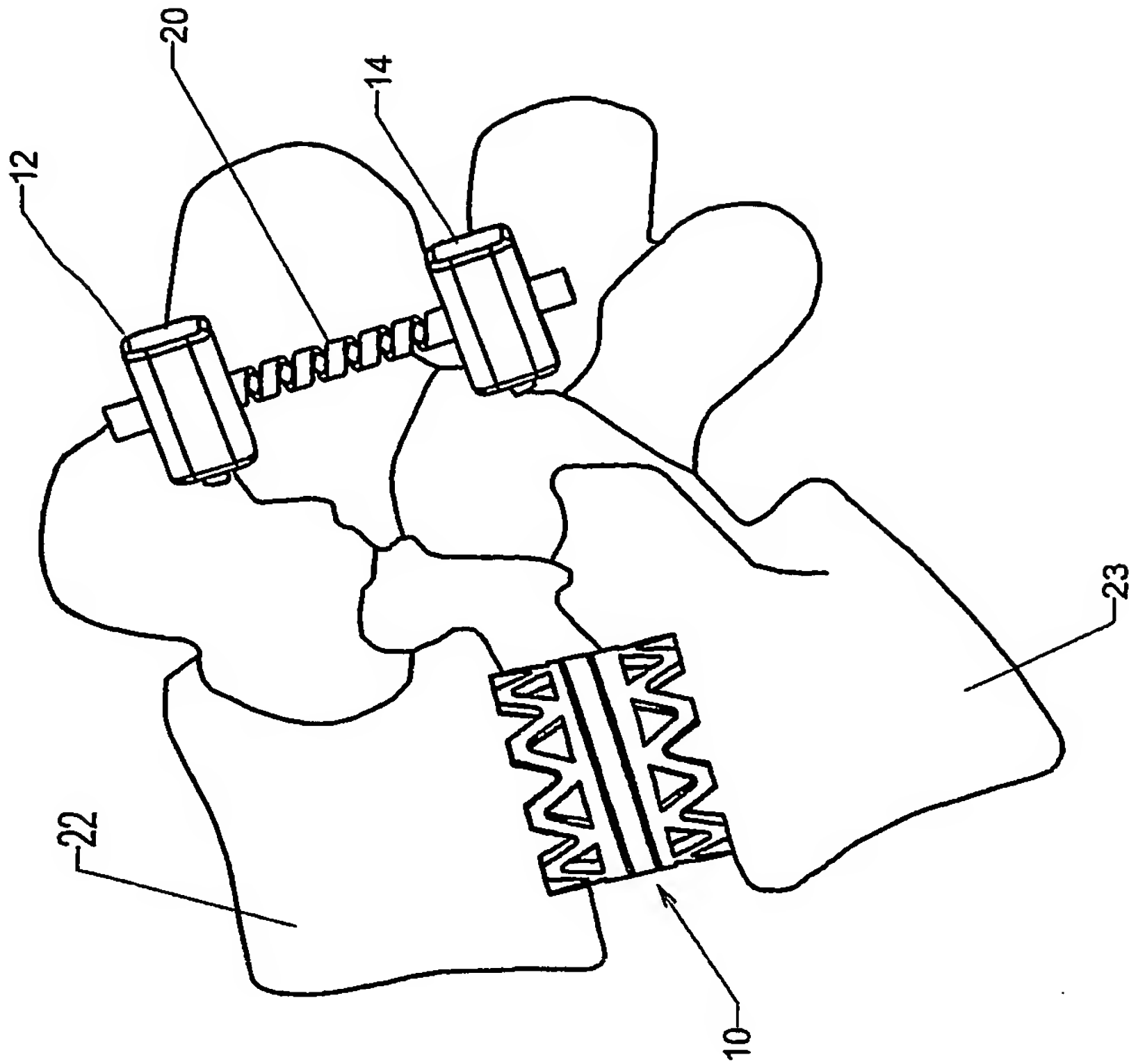
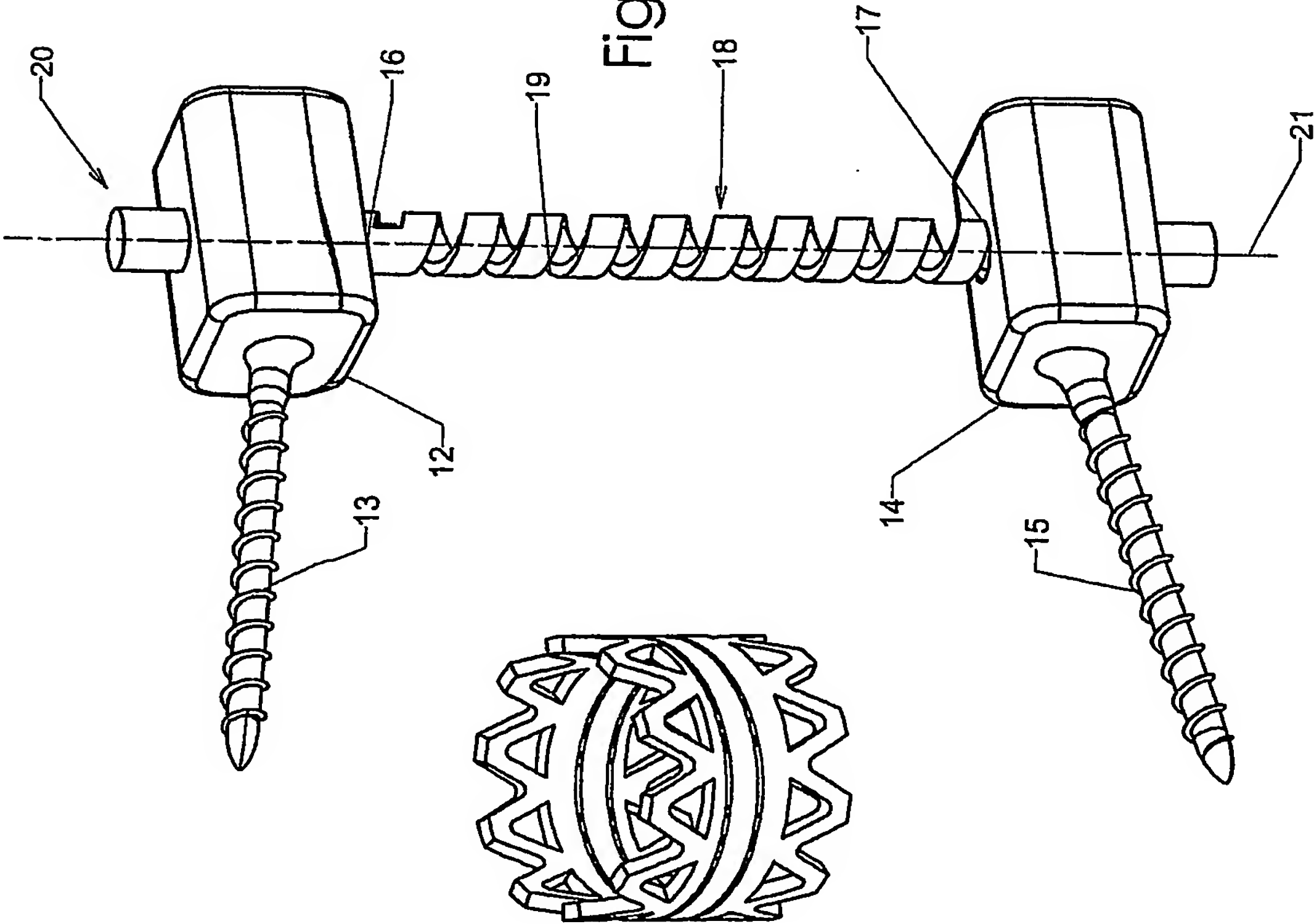


Fig. 7



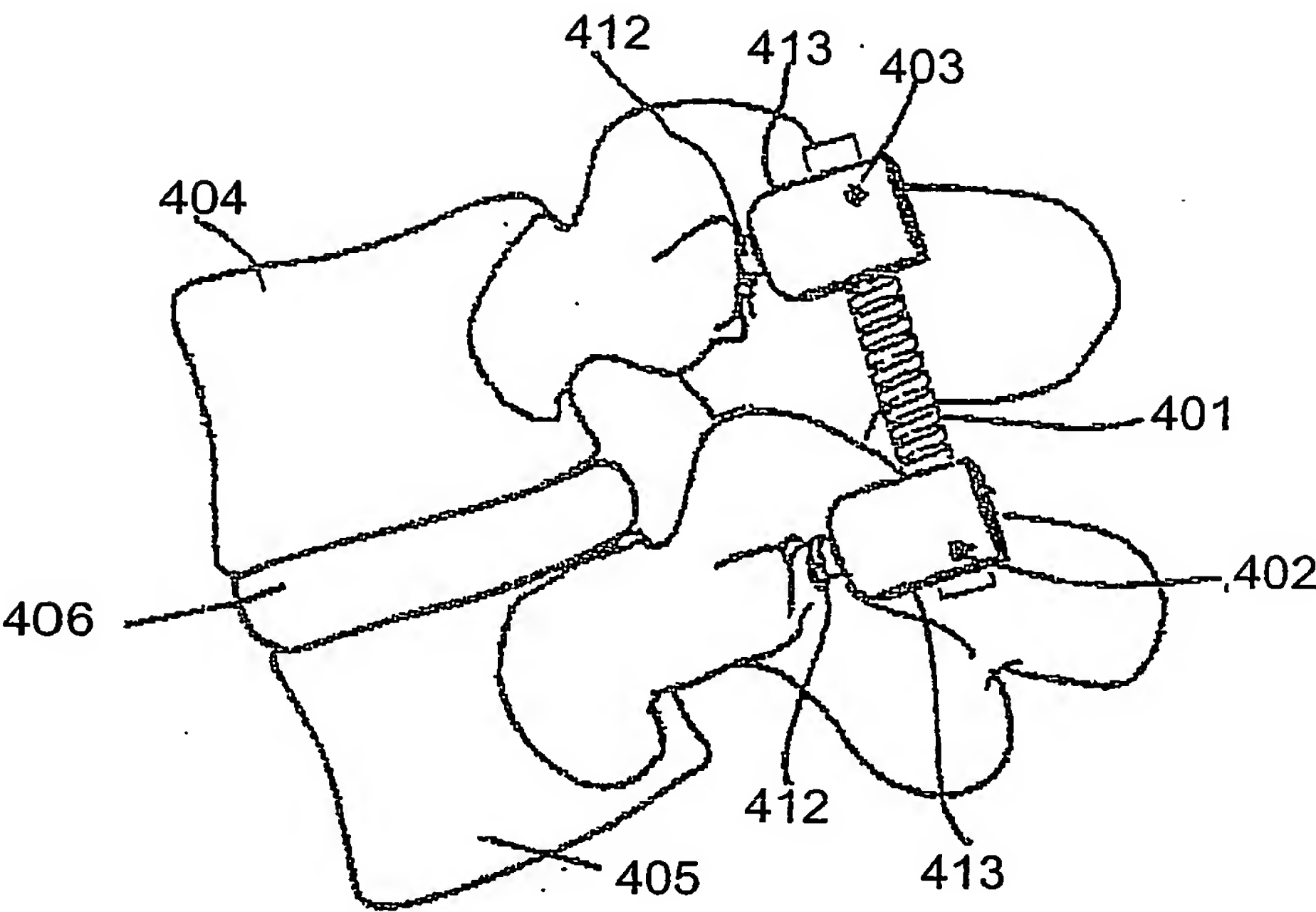


Fig. 9

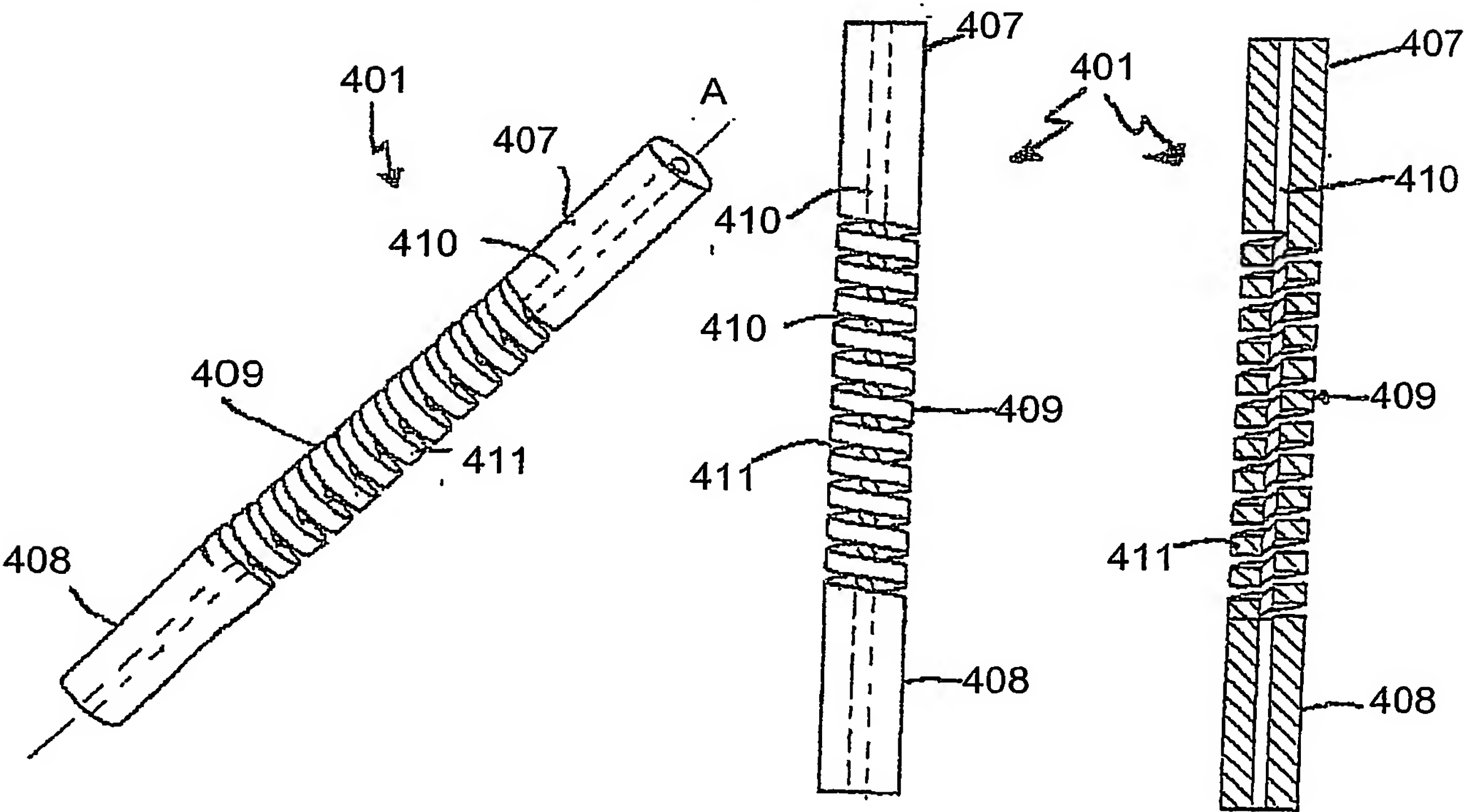


Fig. 10

Fig. 11a

Fig. 11b

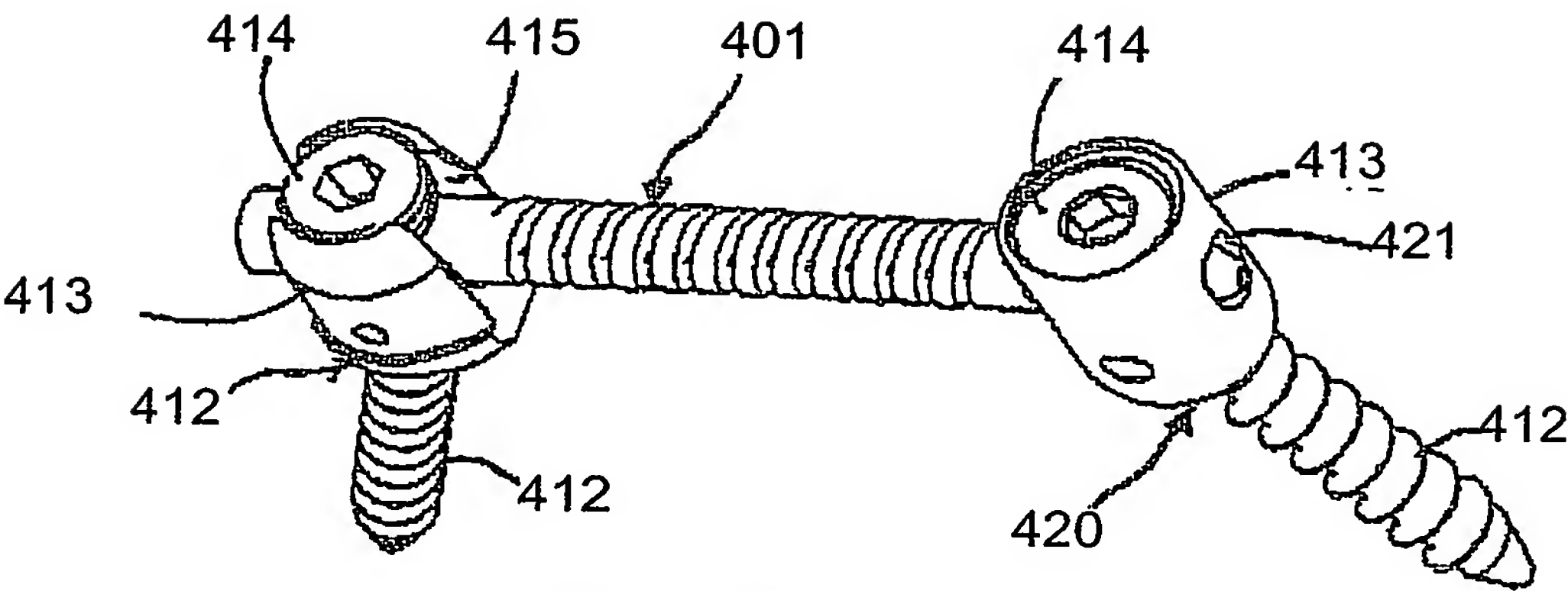


Fig. 12a

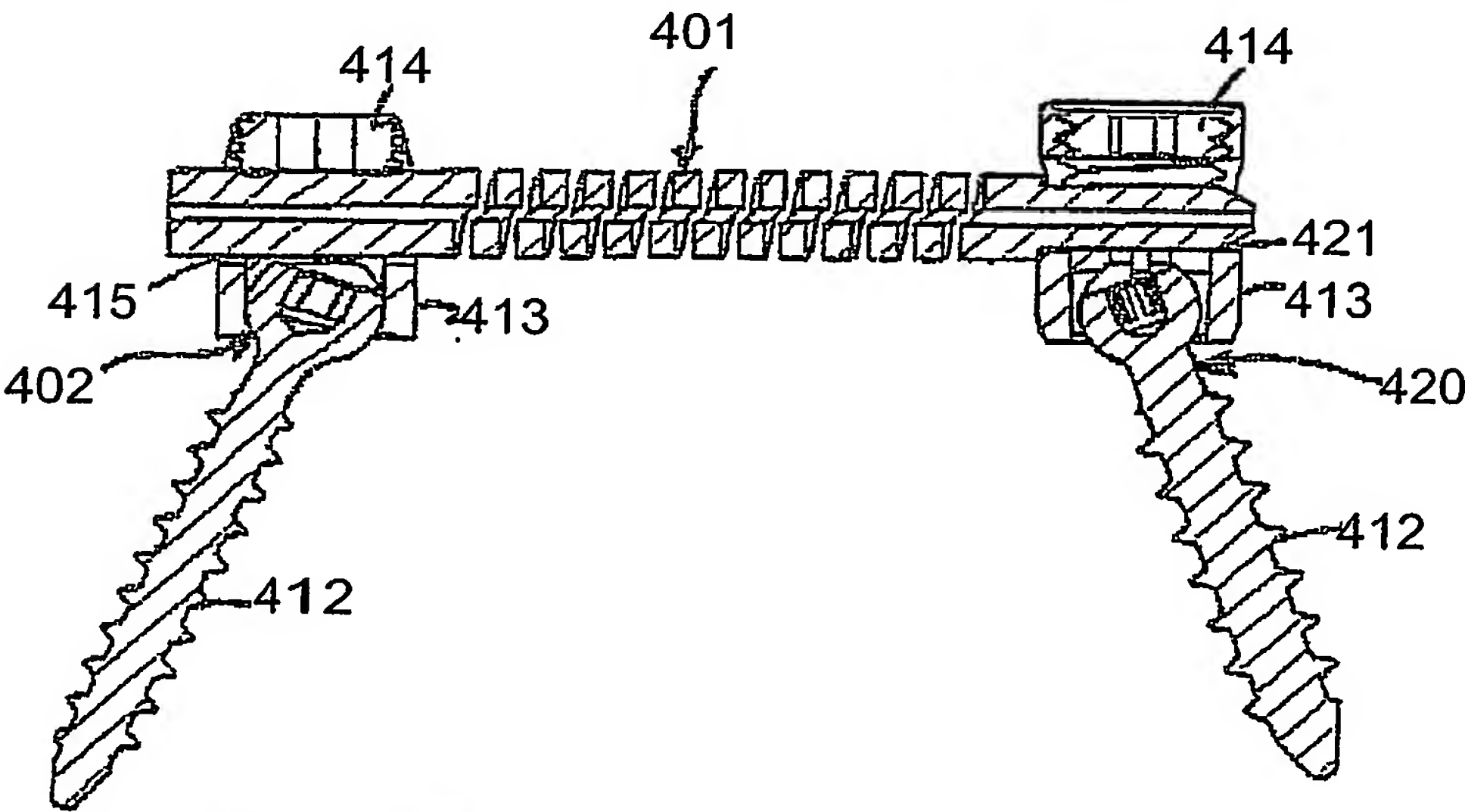


Fig. 12b

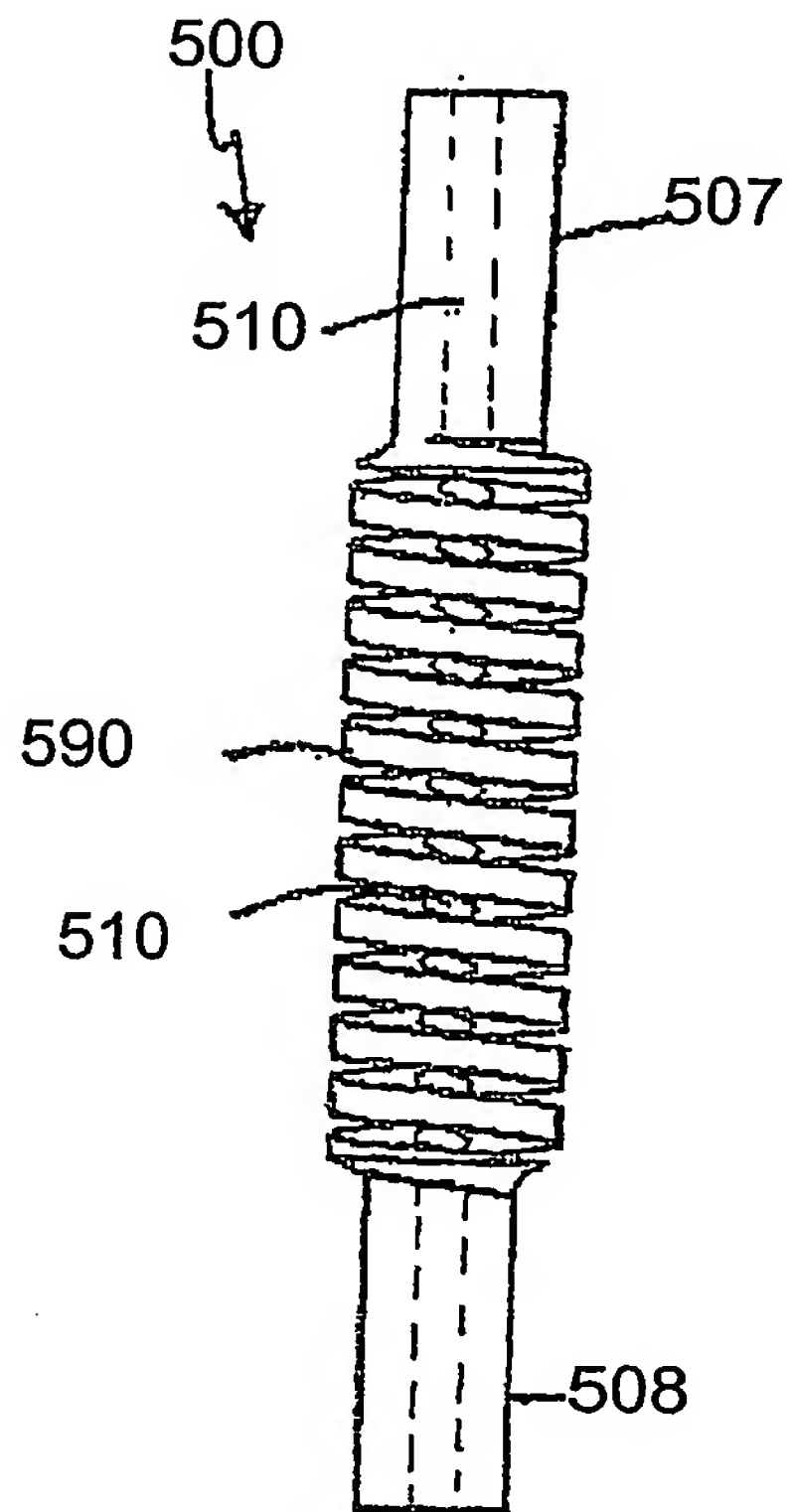


Fig. 13

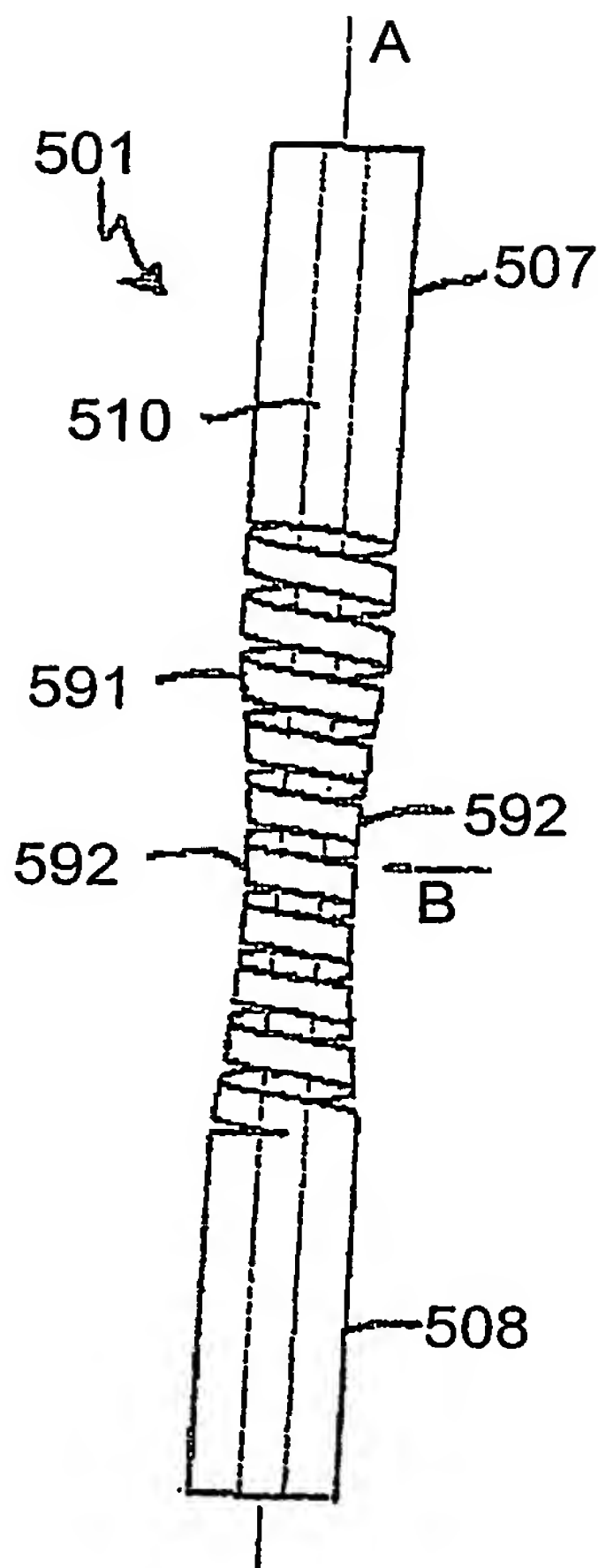


Fig. 14

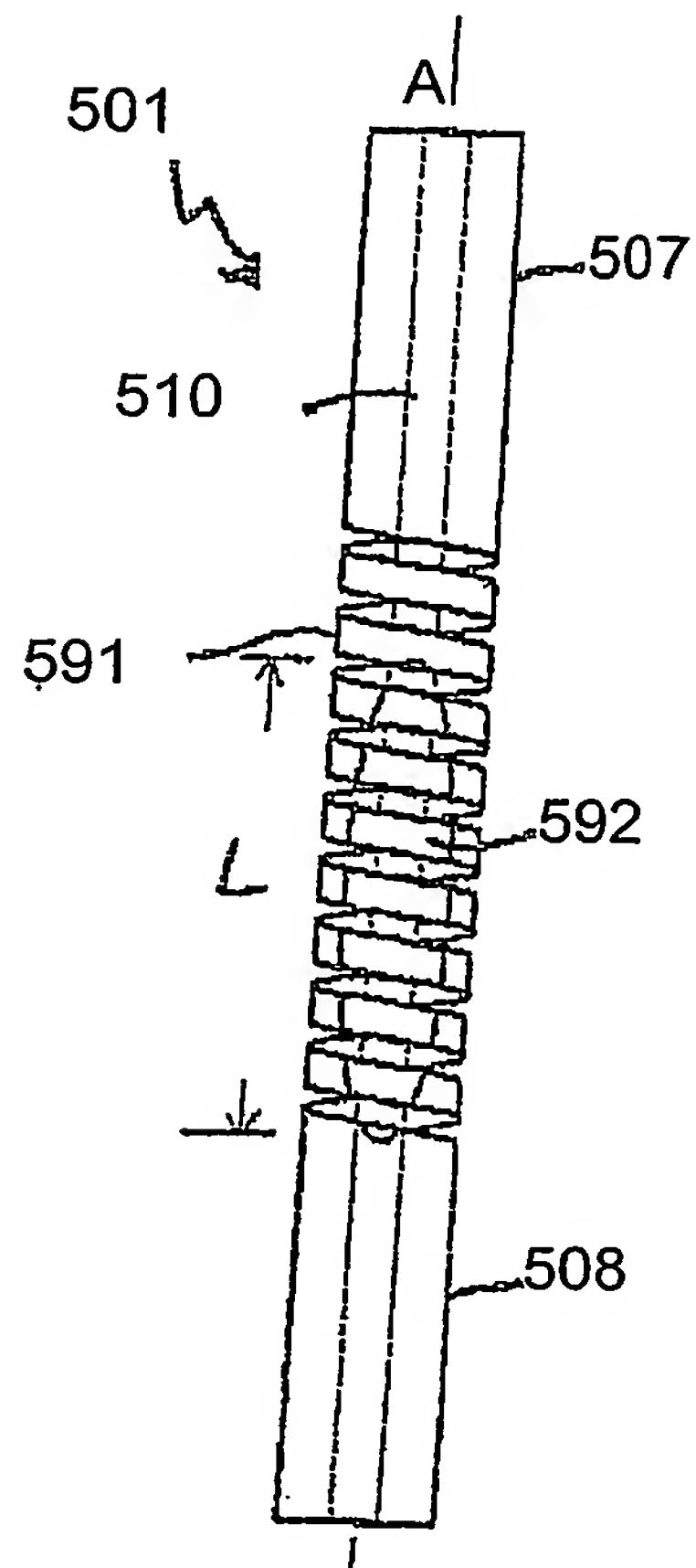


Fig. 15

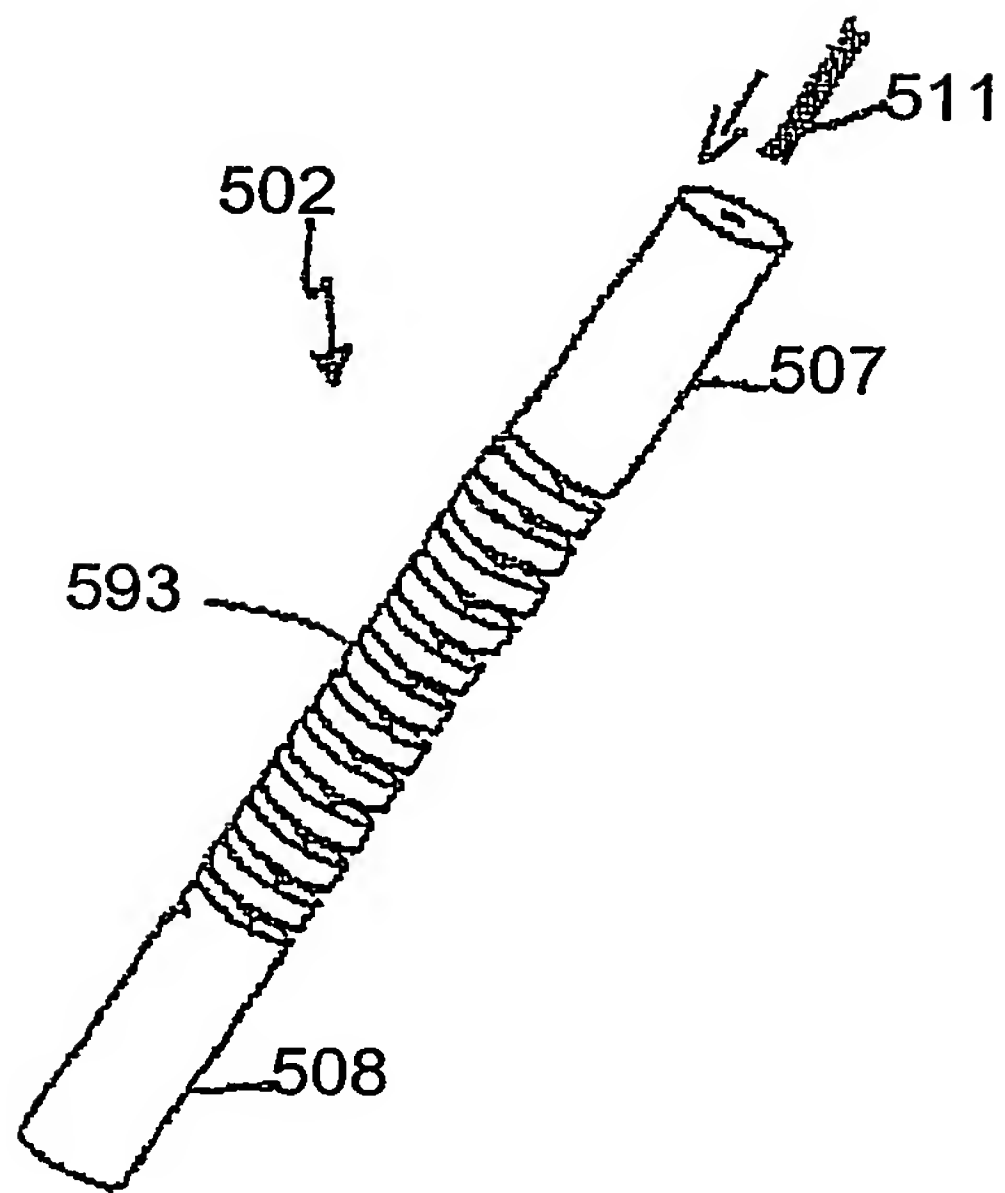


Fig. 16

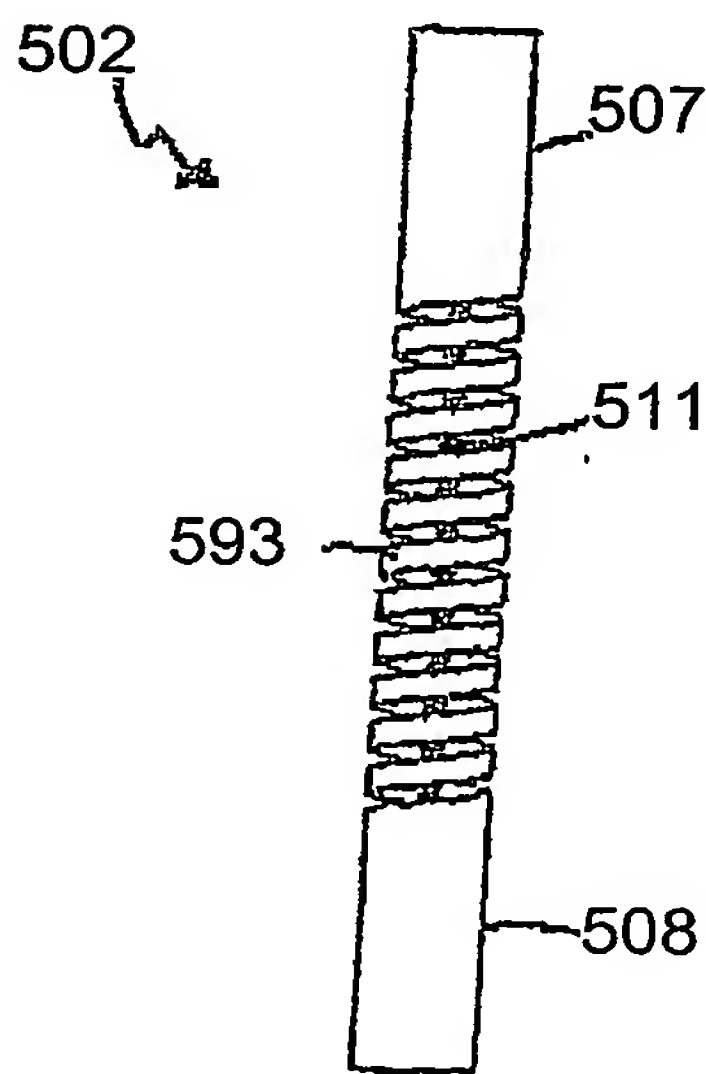


Fig. 17

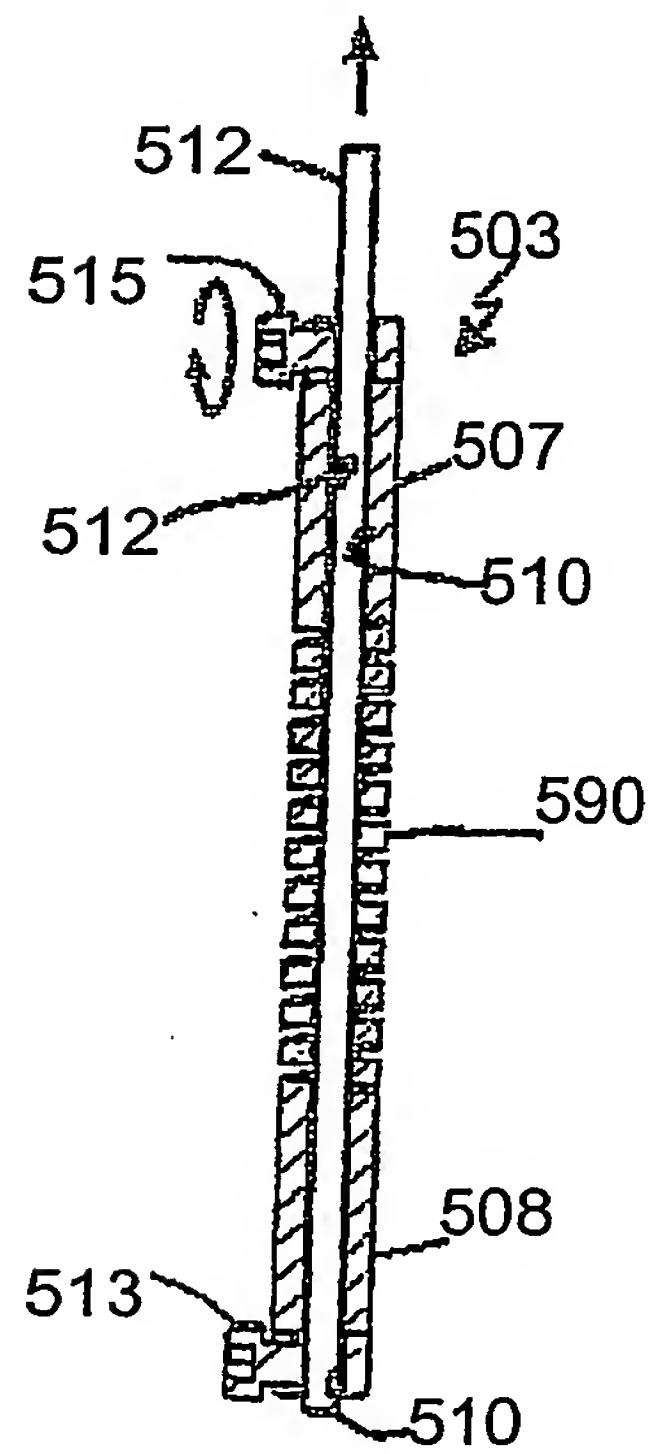


Fig. 18

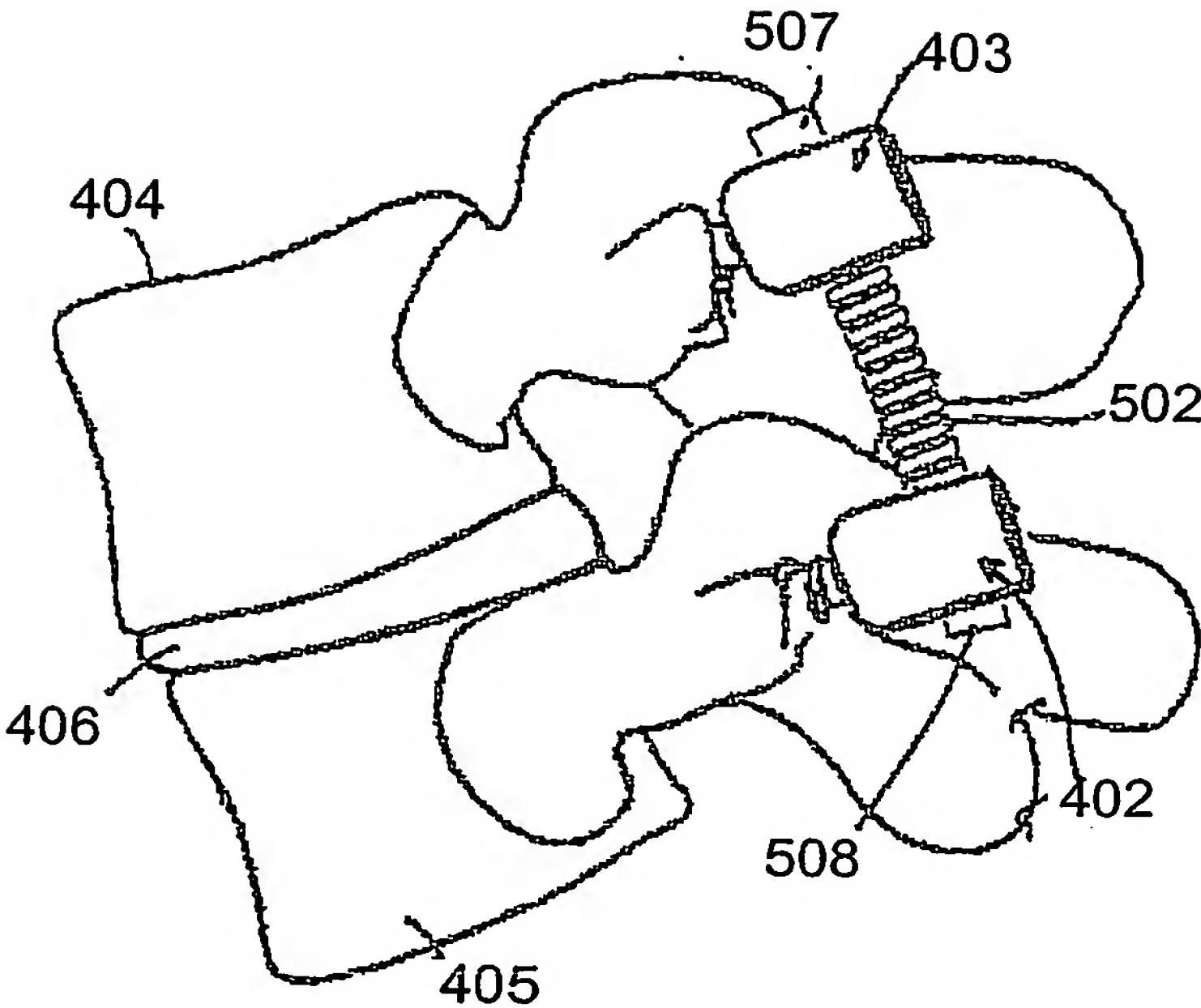


Fig. 19

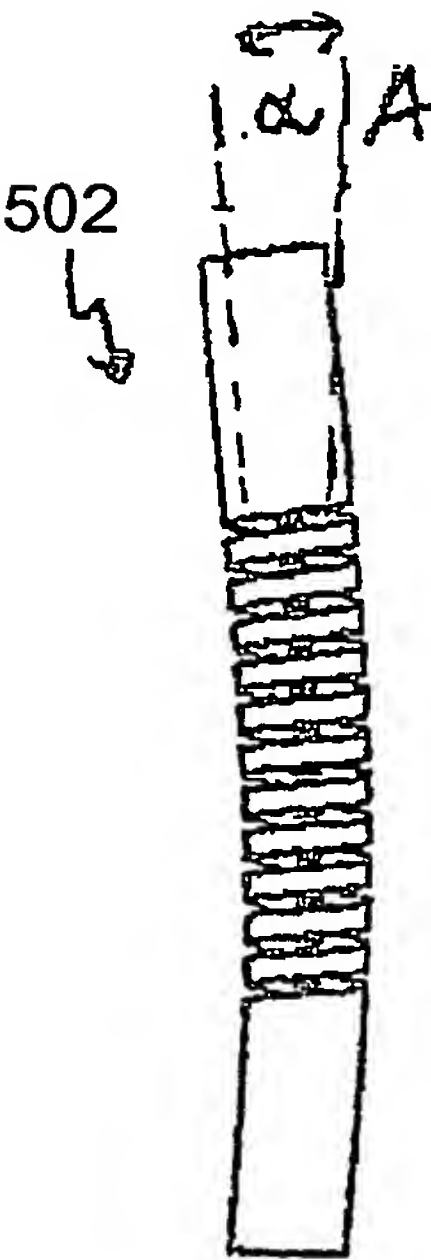


Fig. 20

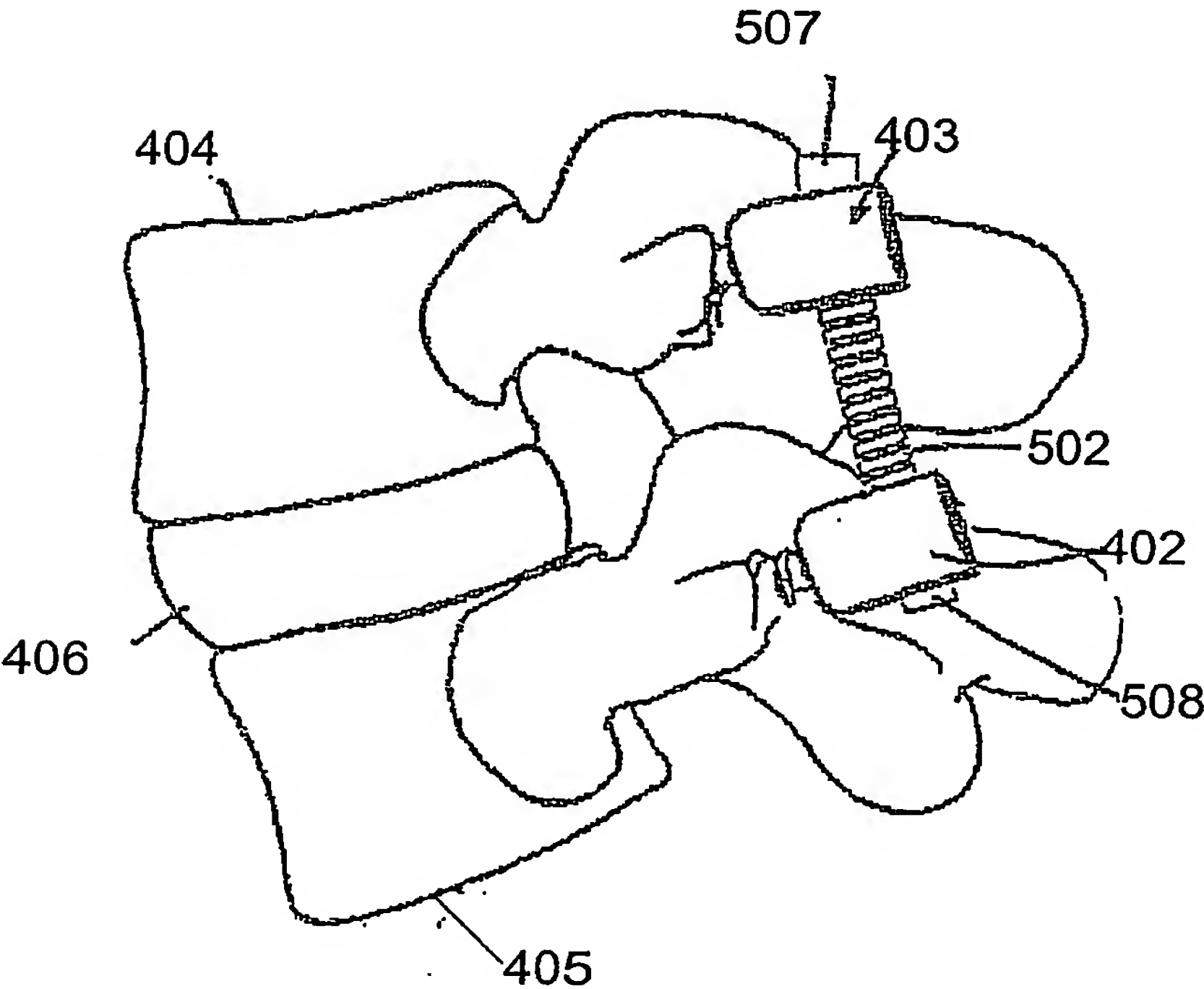


Fig. 21

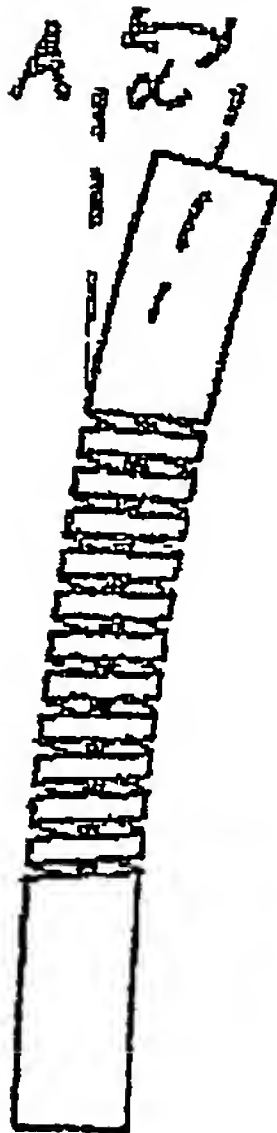


Fig. 22

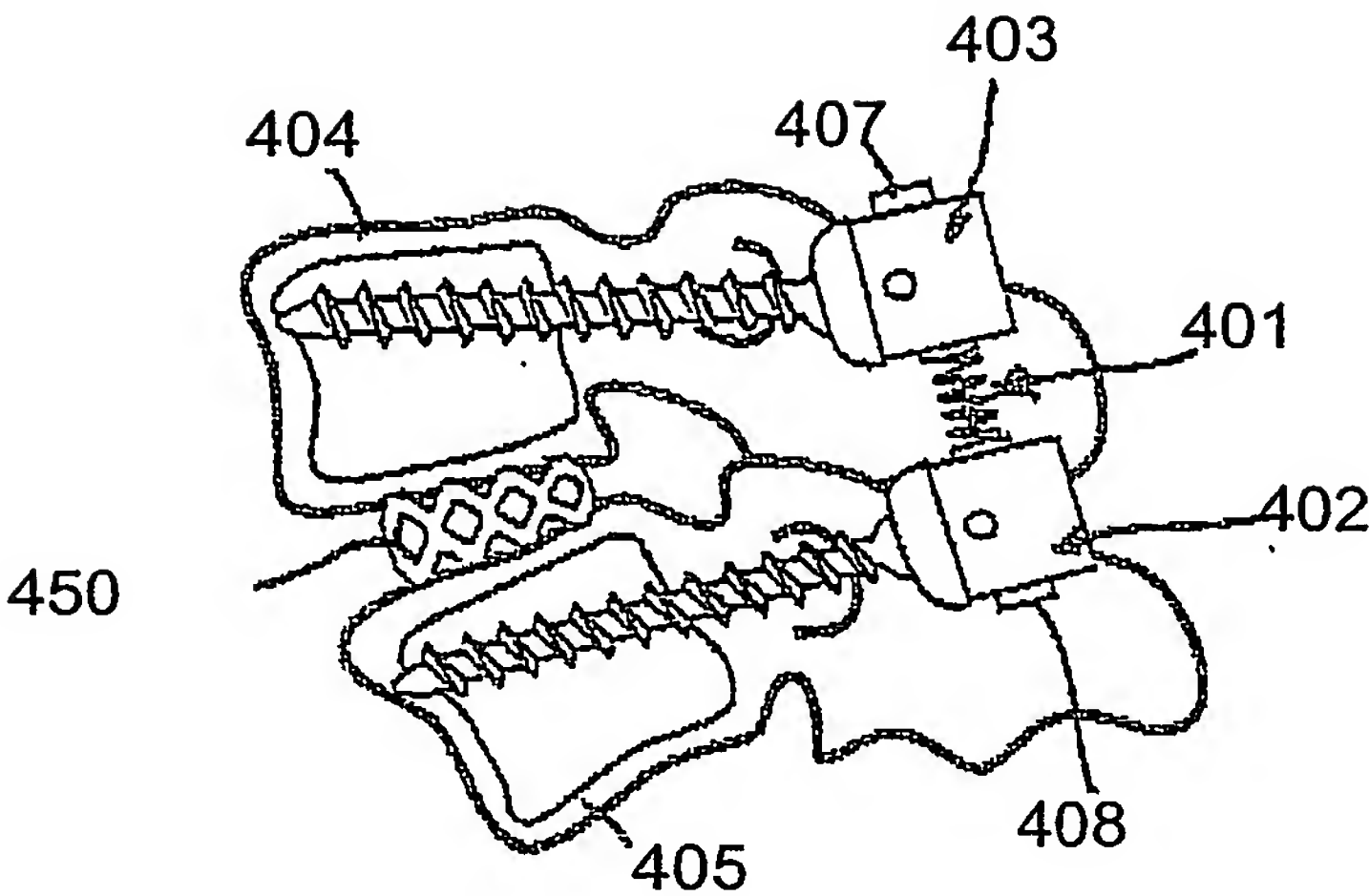


Fig. 23

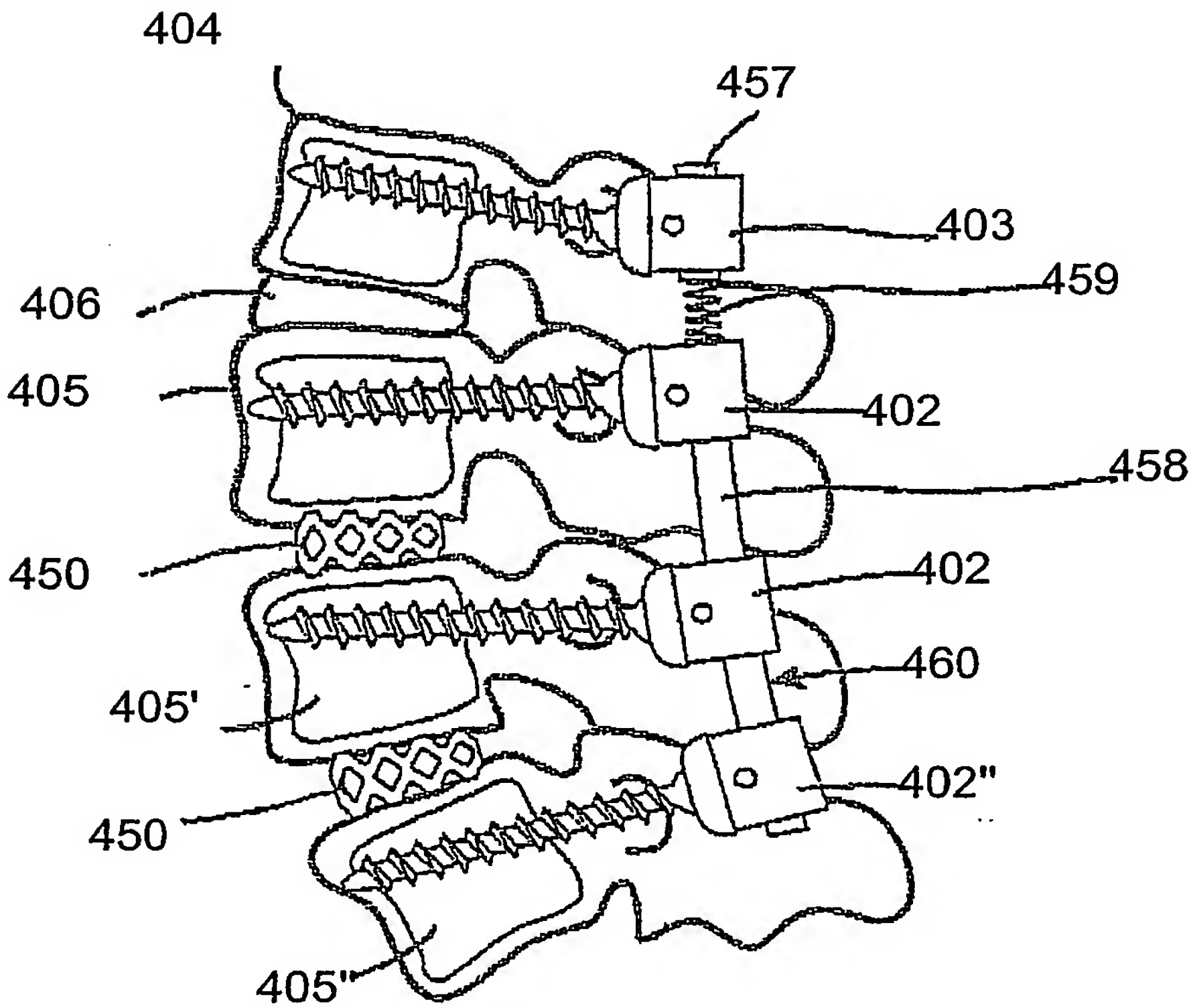
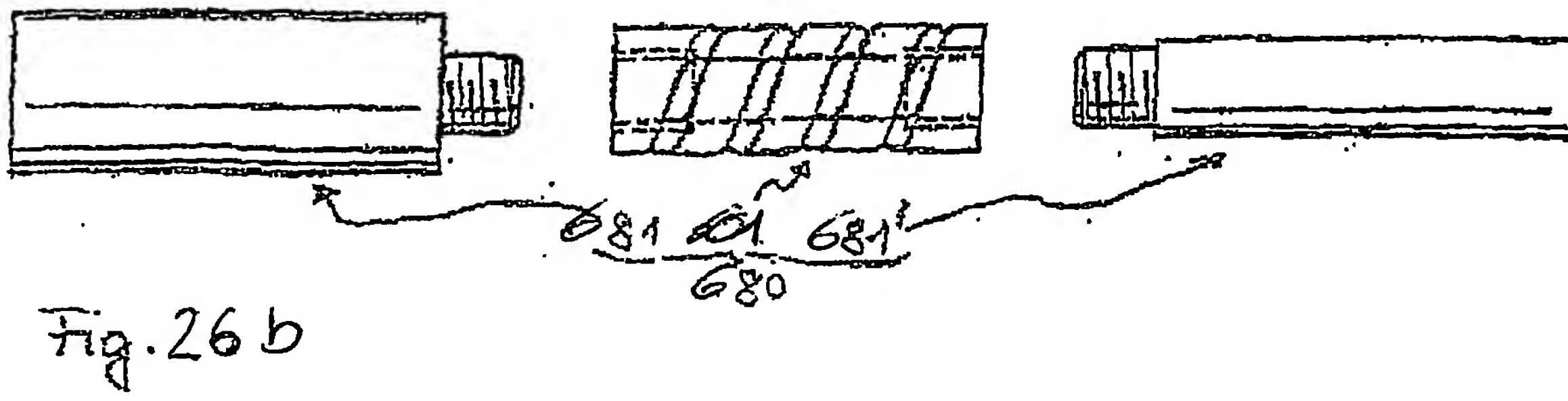
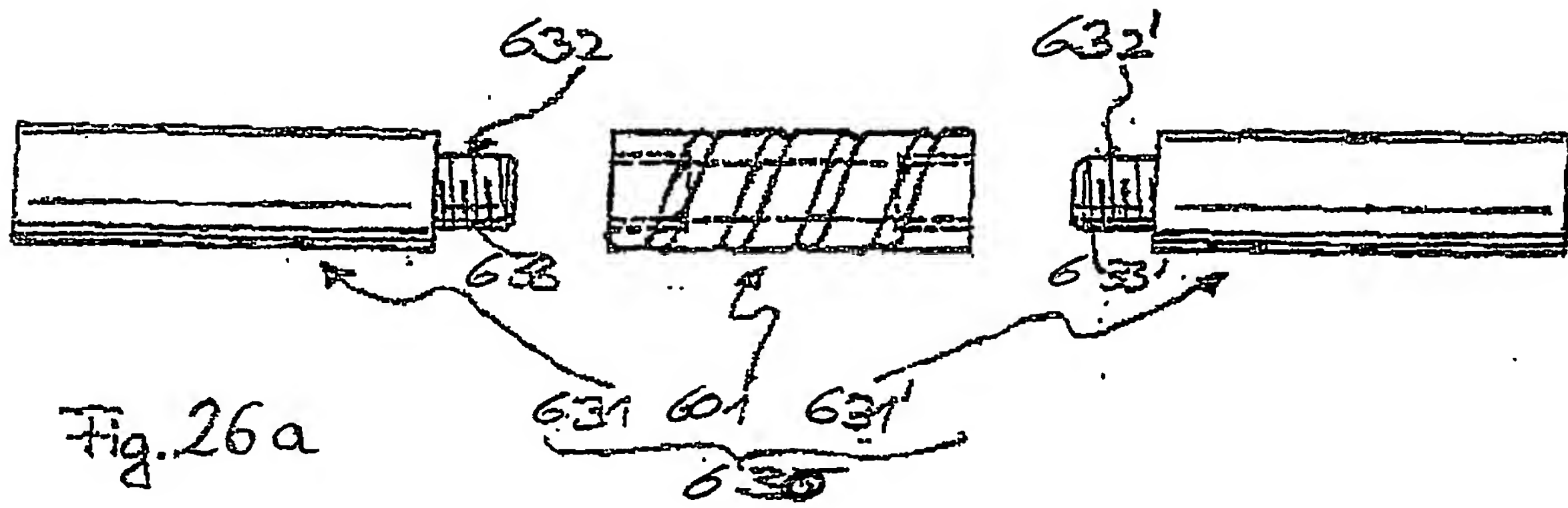
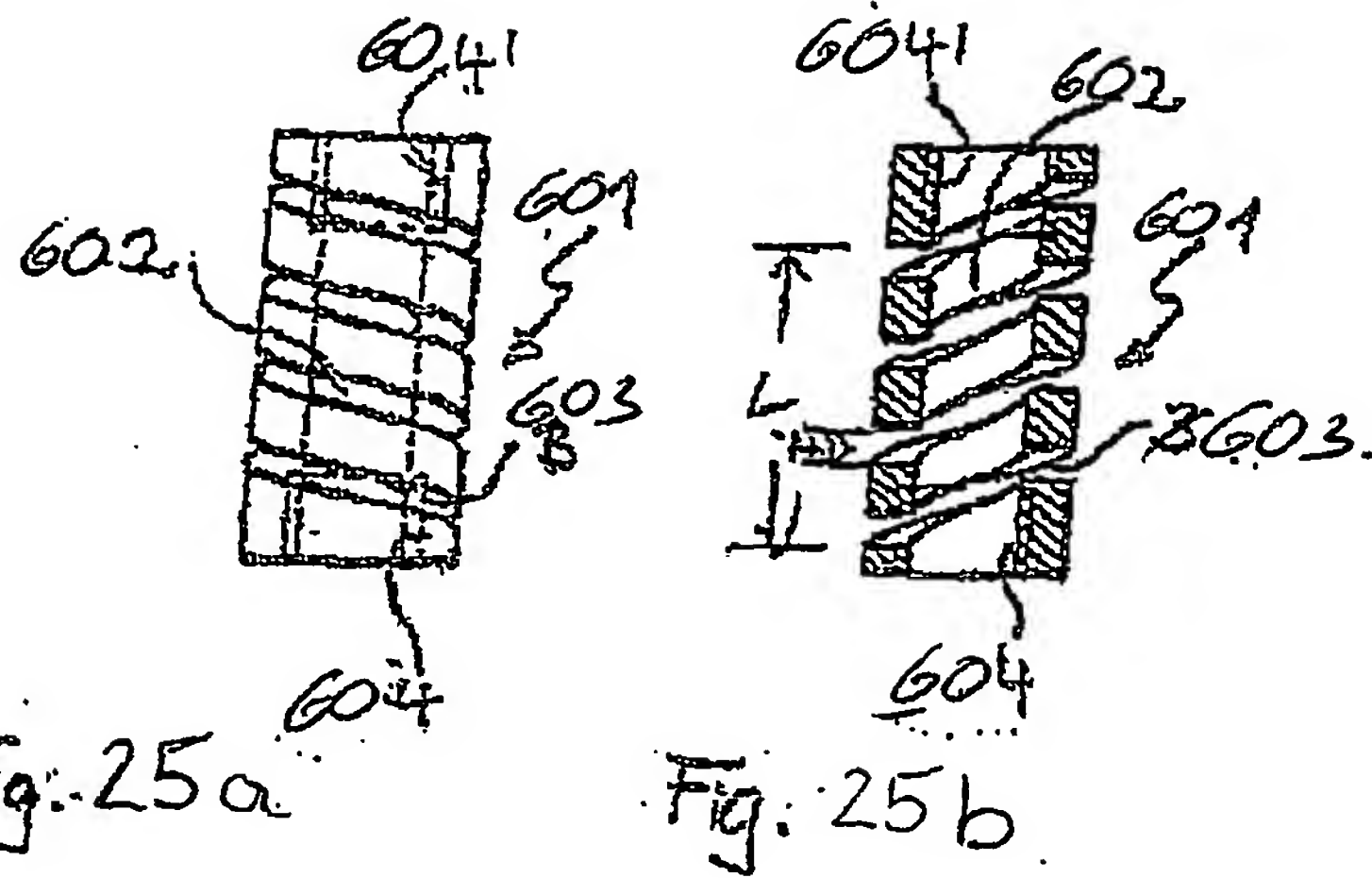


Fig. 24



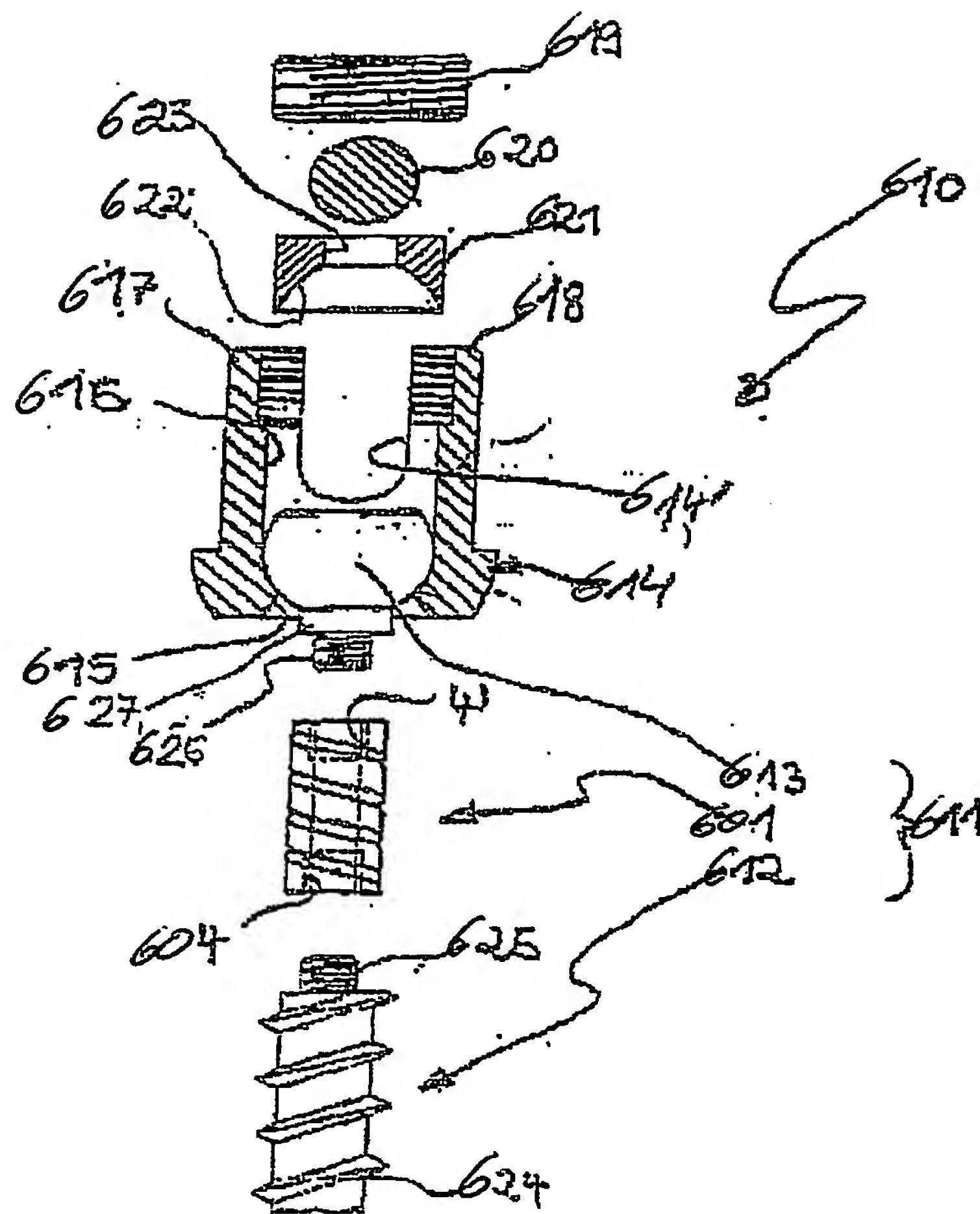


Fig. 27

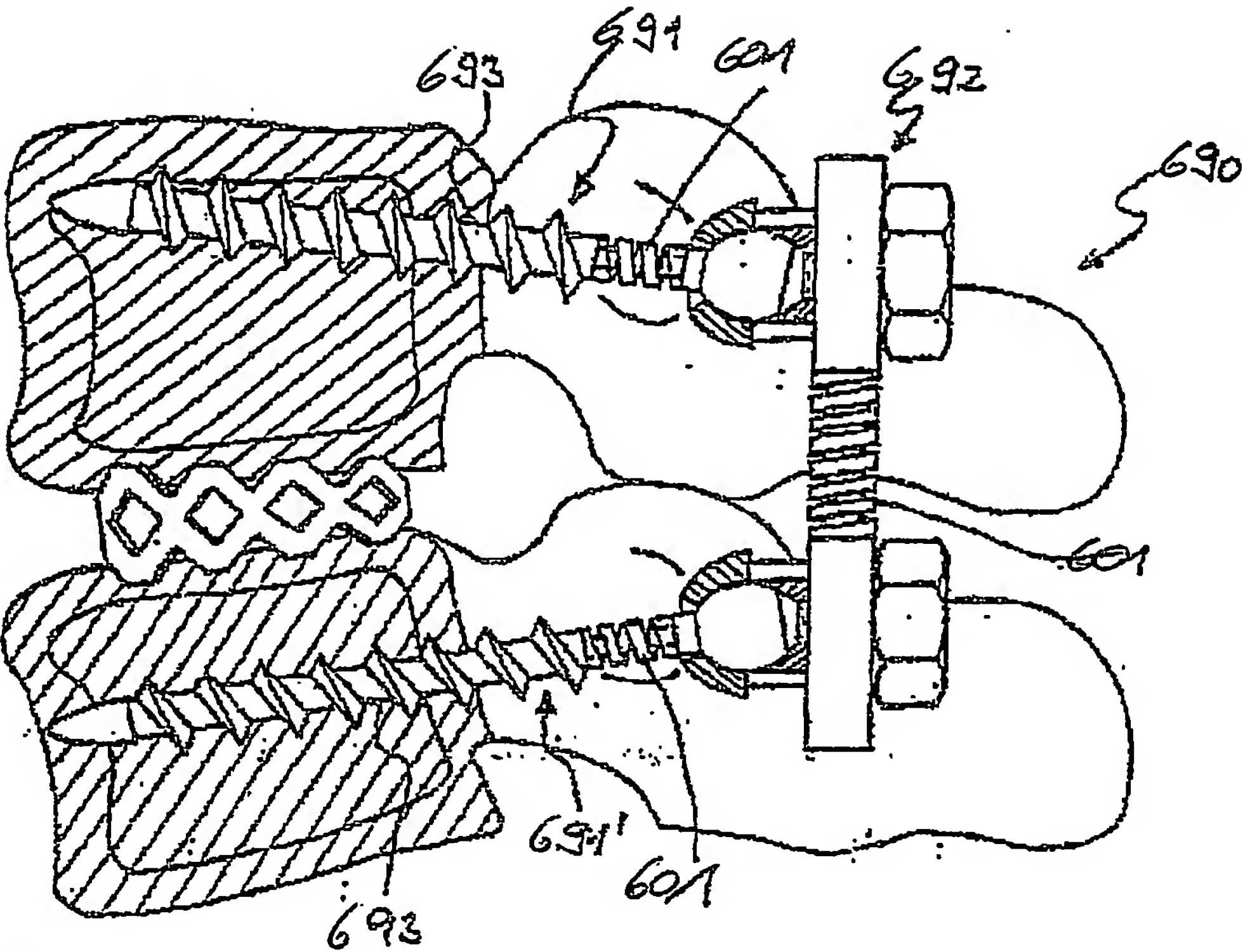


Fig. 28

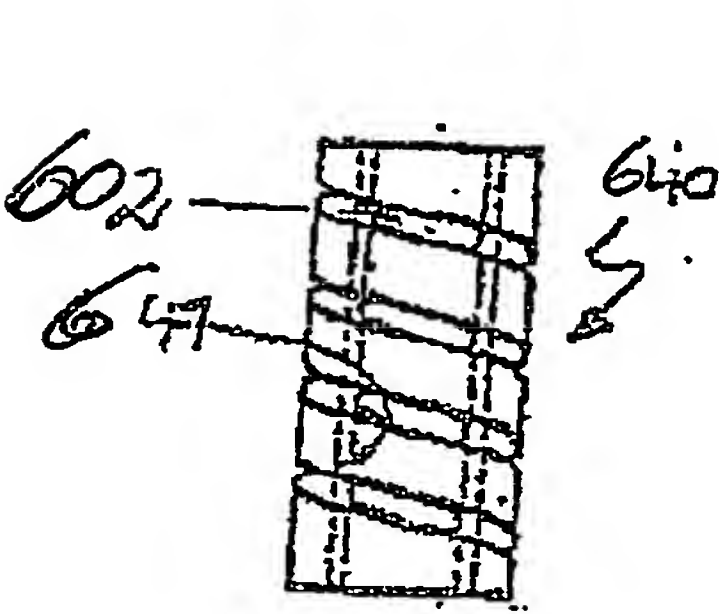


Fig. 29

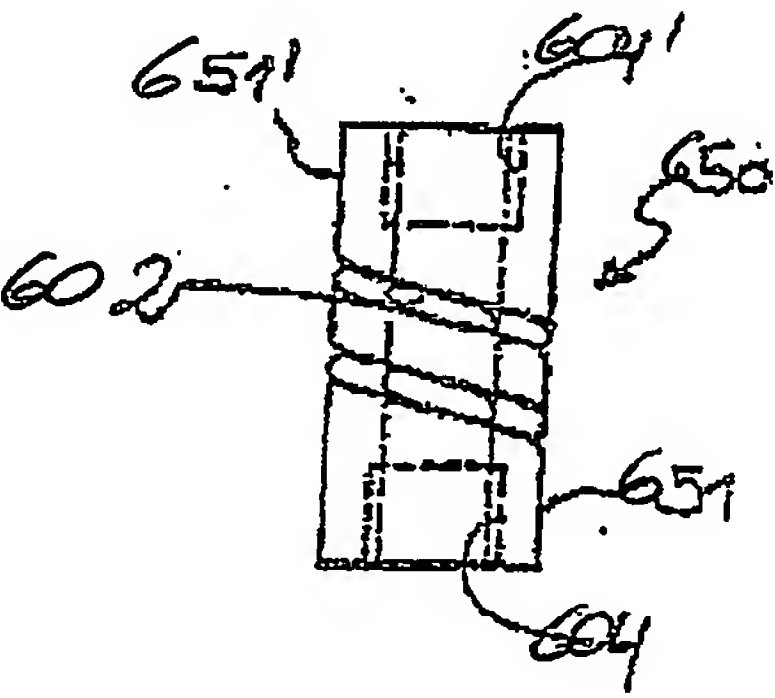


Fig. 30

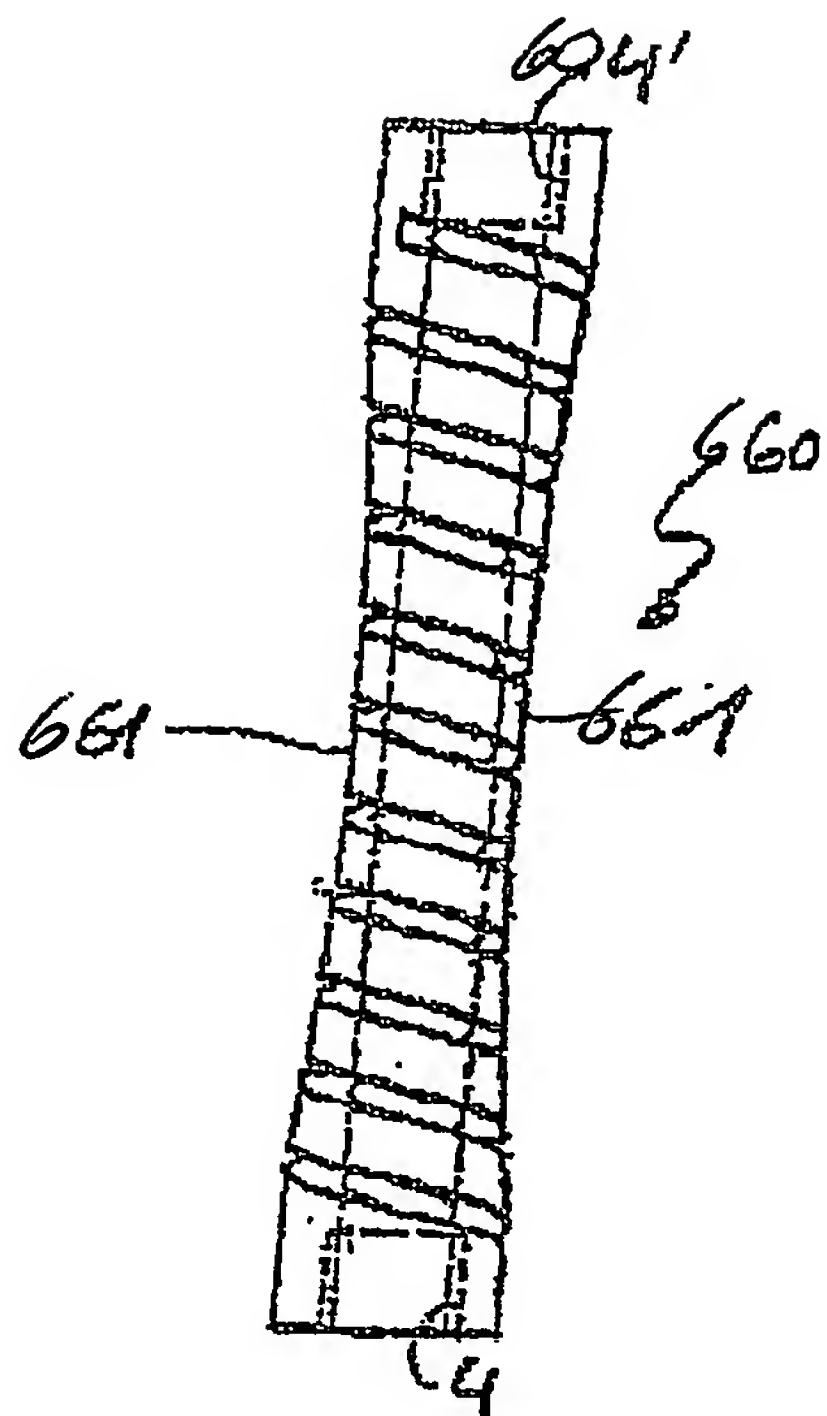


Fig. 31a

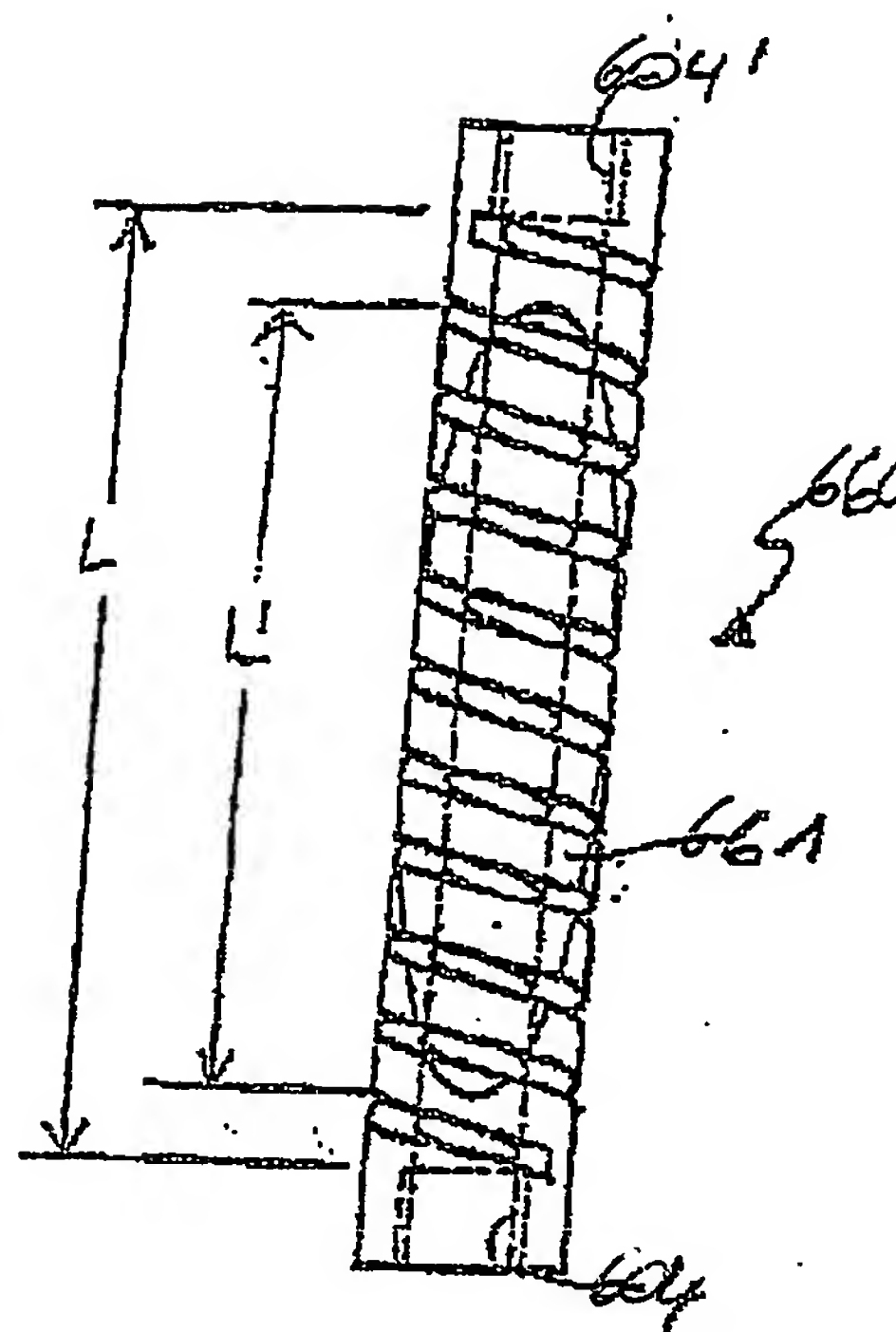


Fig. 31b

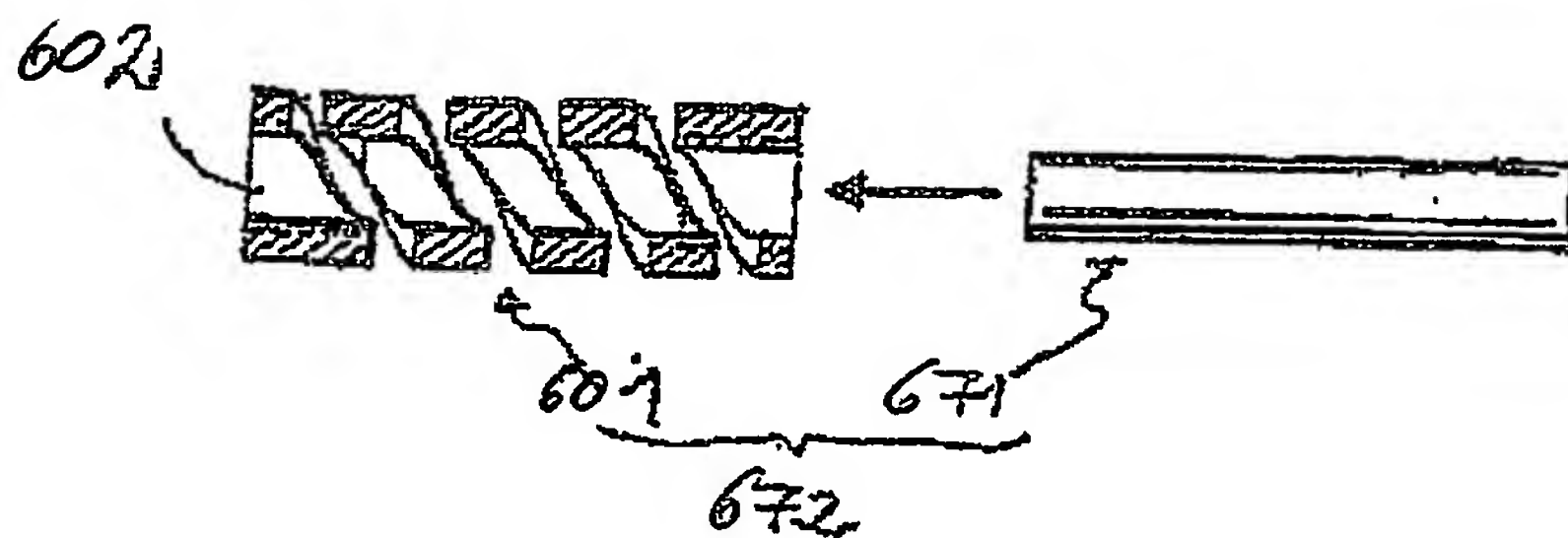


Fig. 32

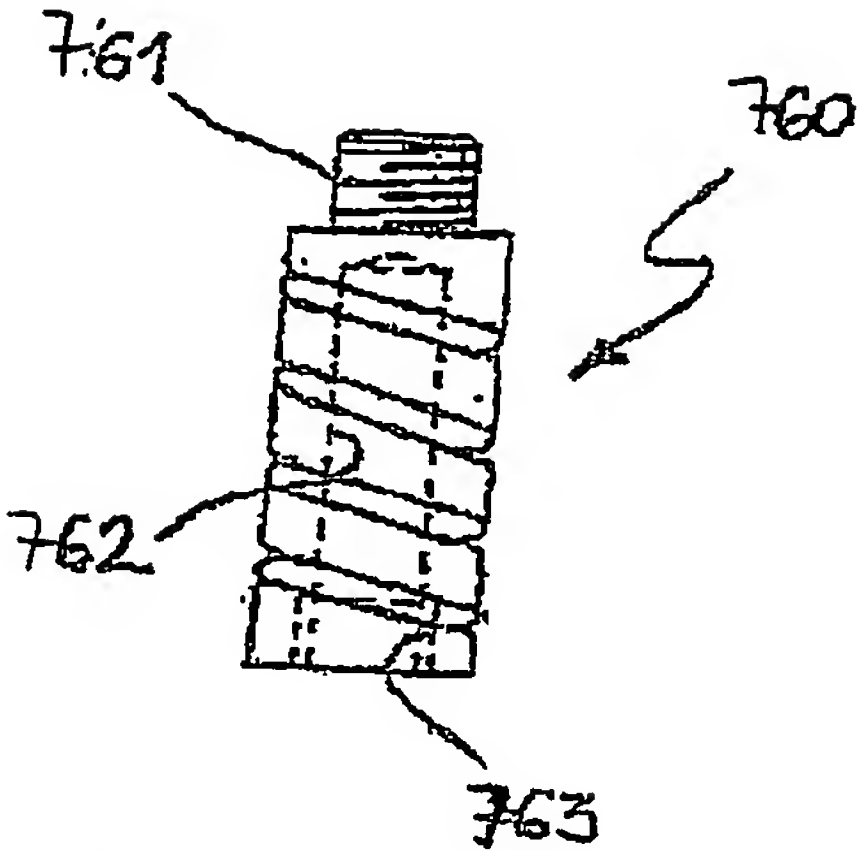


Fig. 33

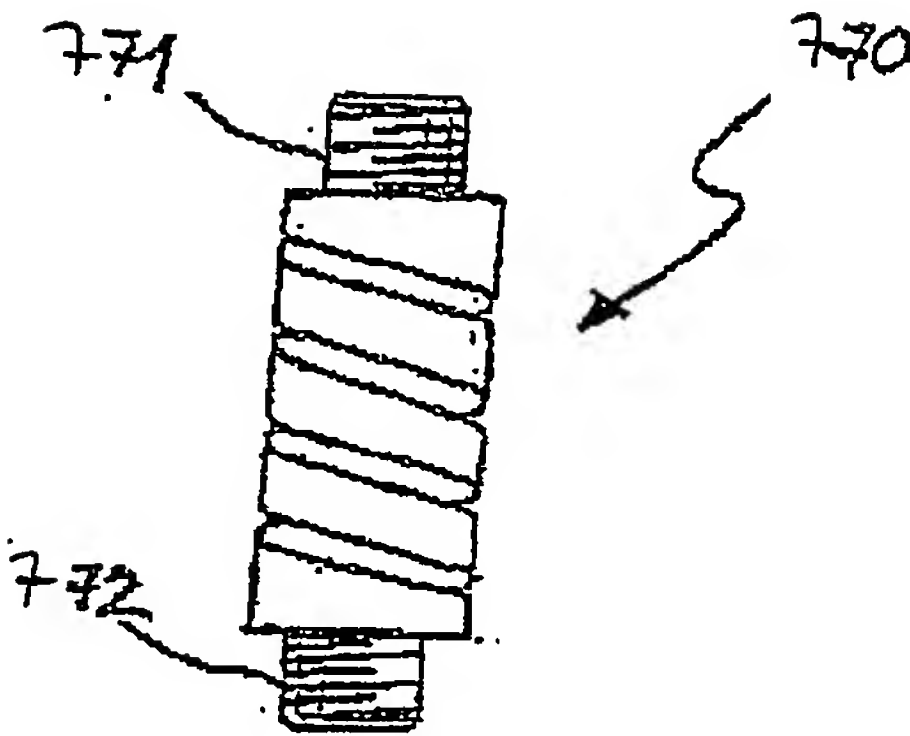
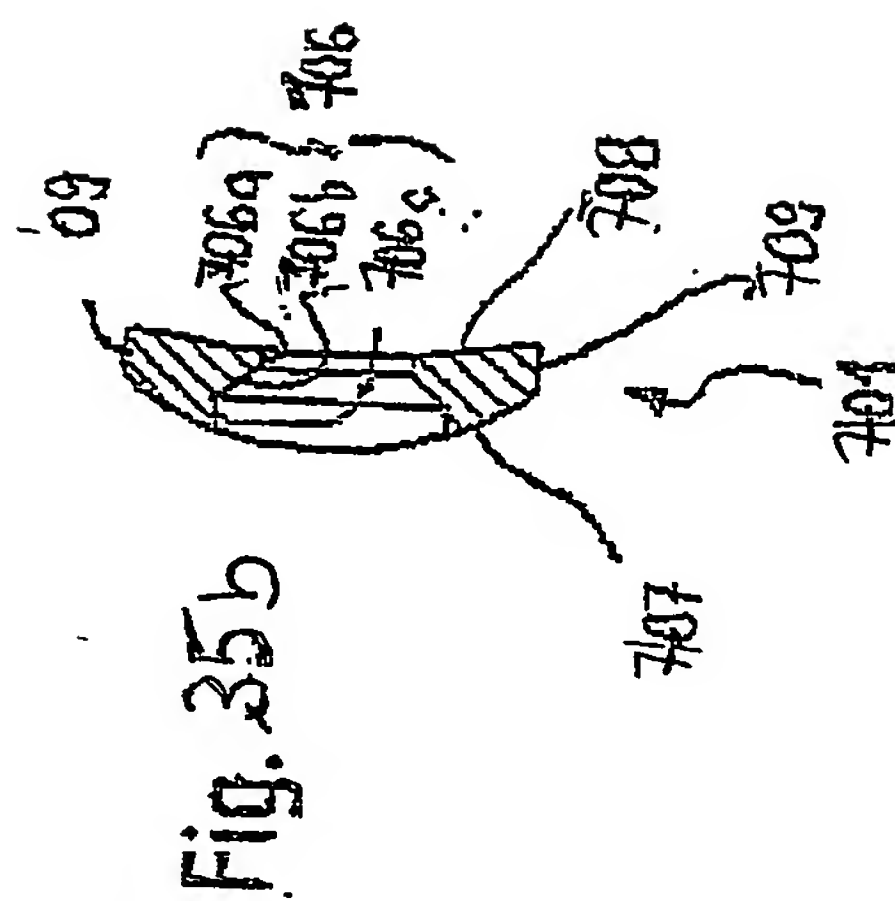
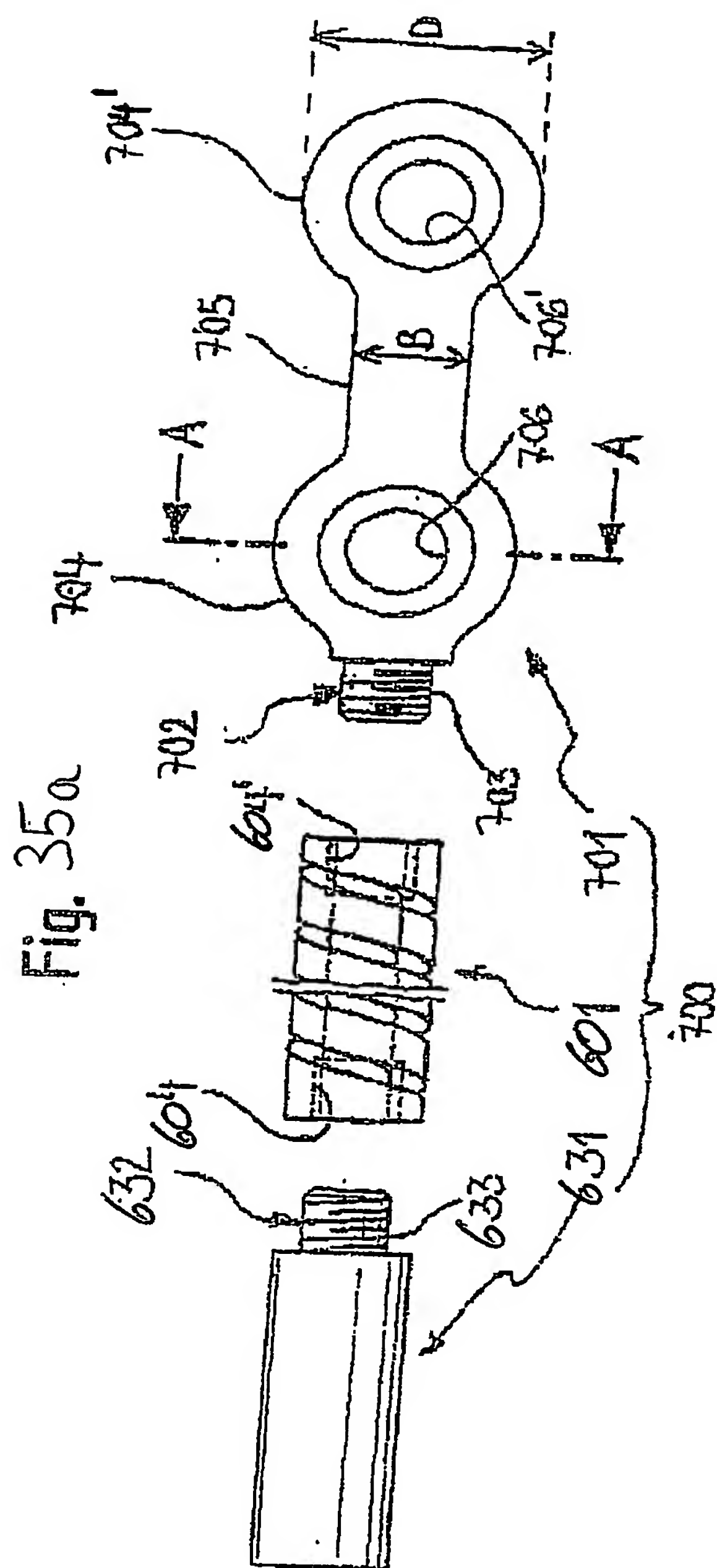
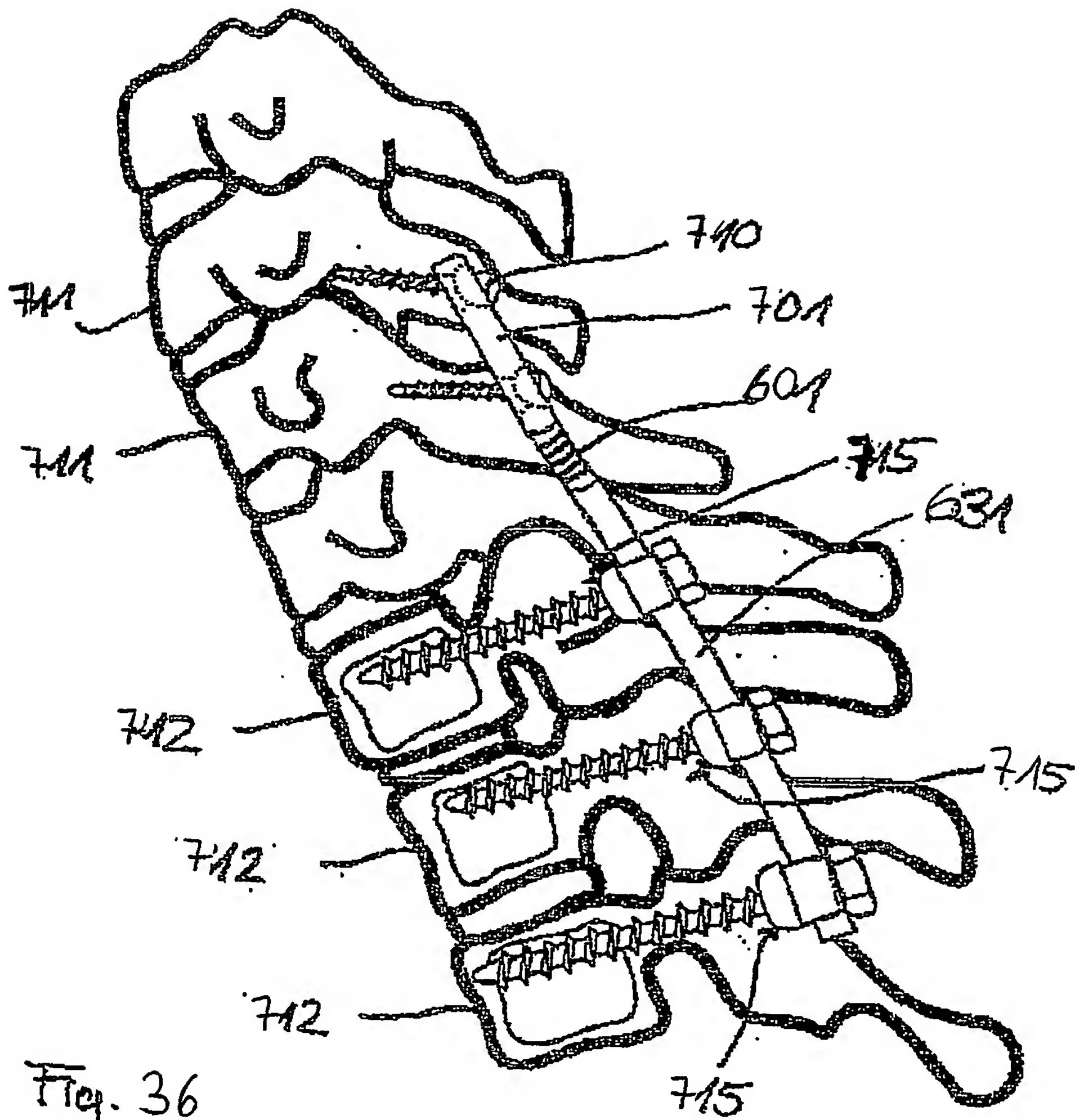


Fig. 34





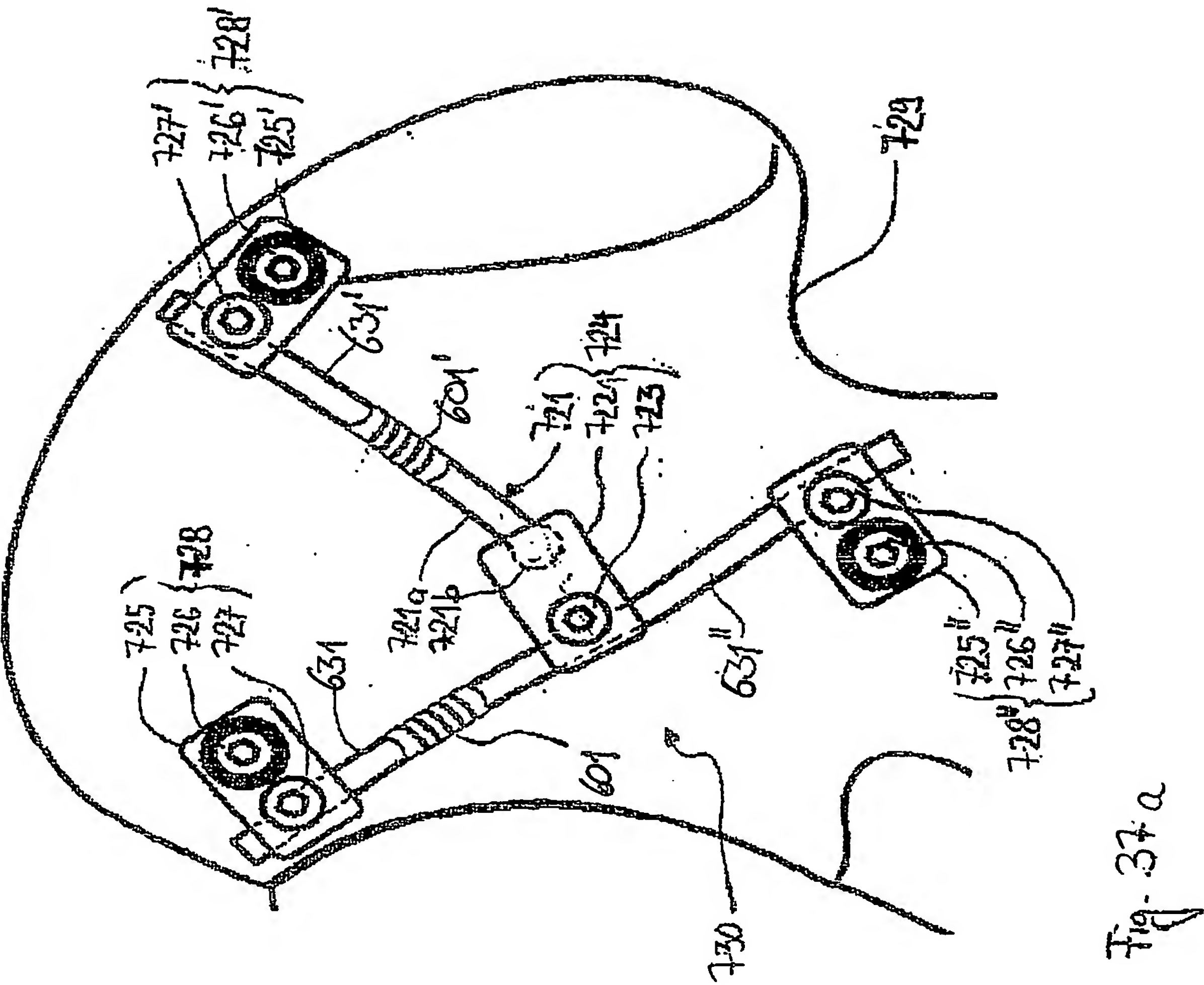
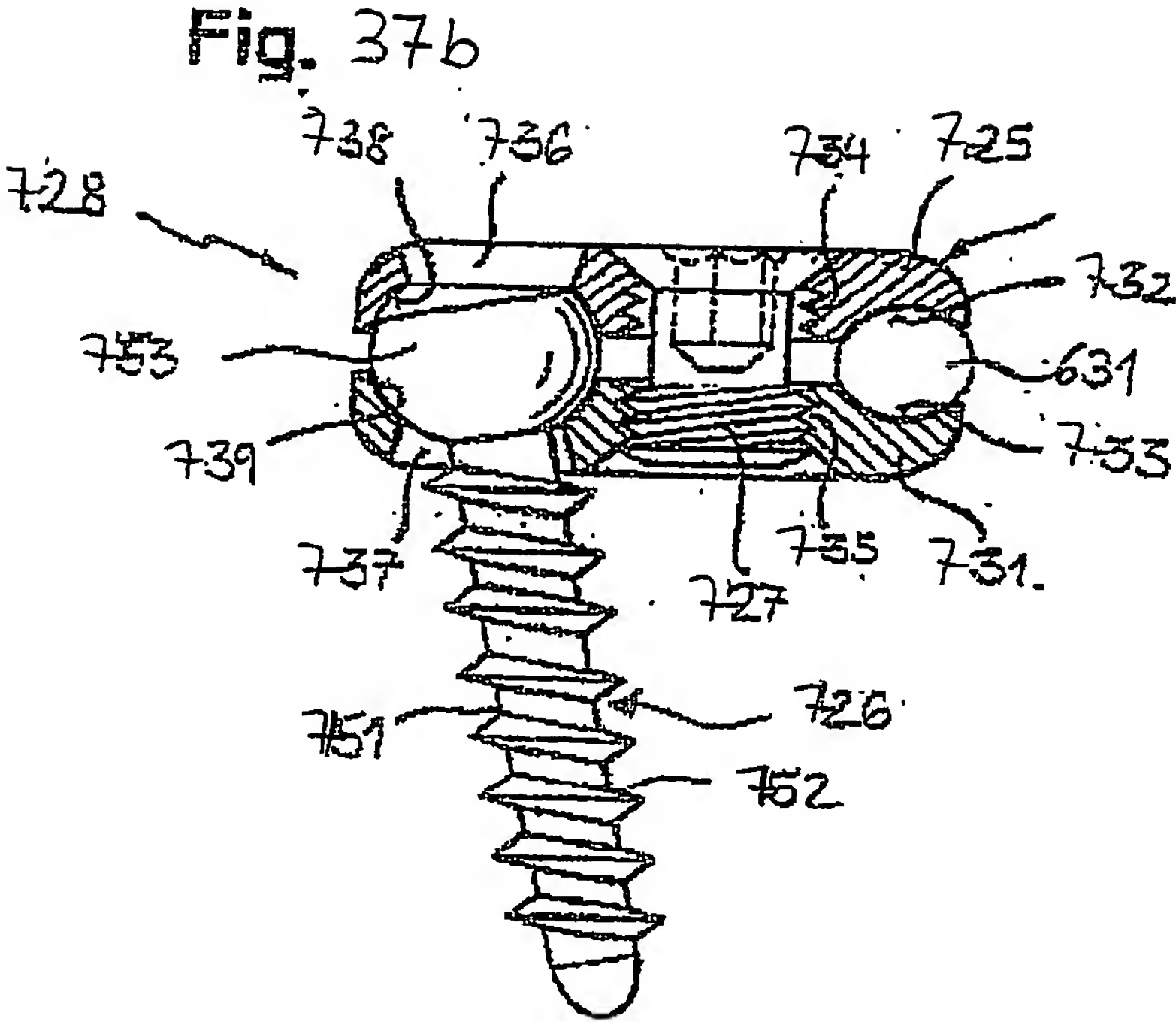


Fig. 37a



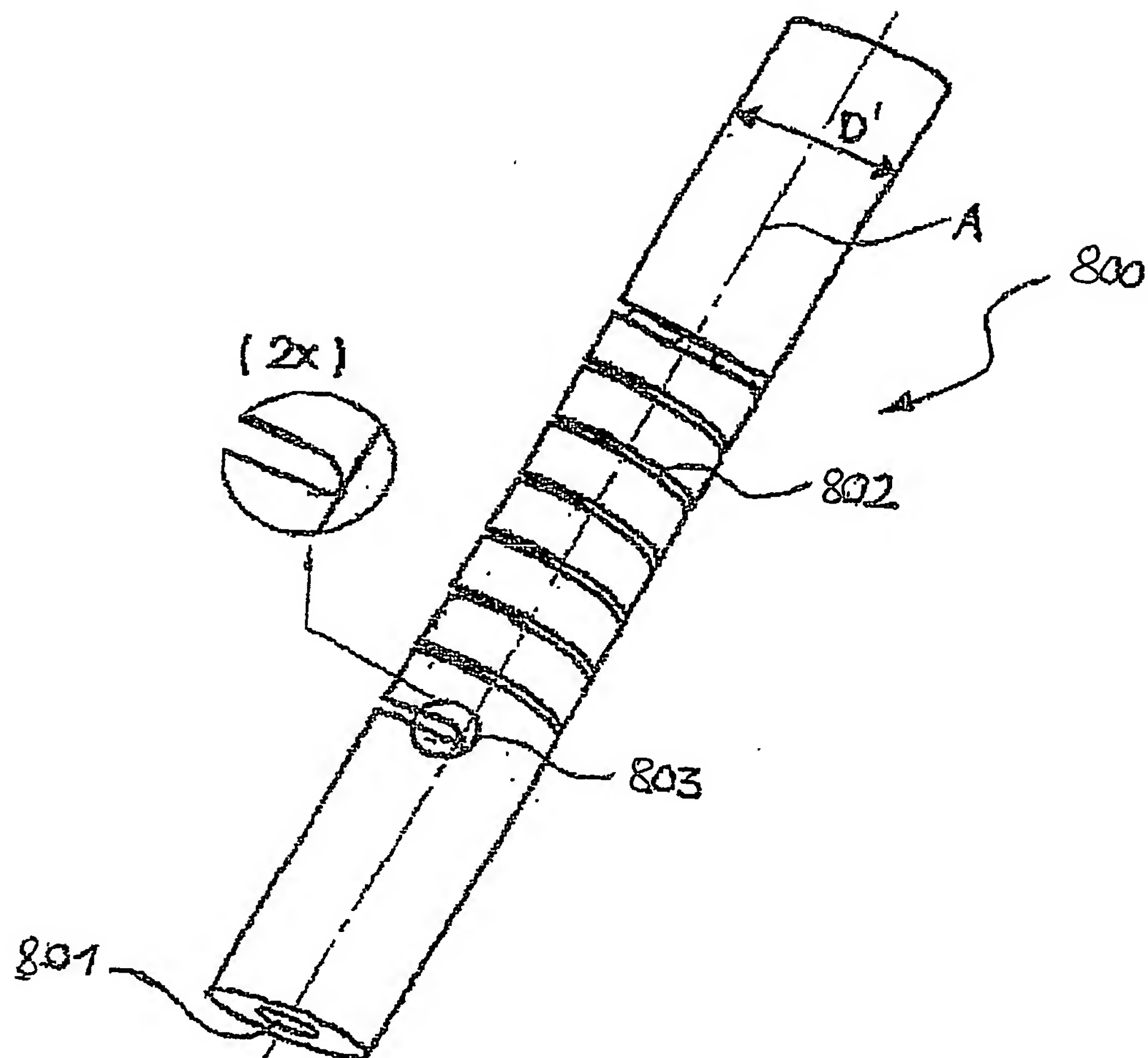


Fig. 38